

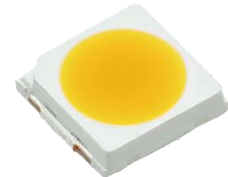


# YJ-BC-3030-G04

## Surface Mount Device

### Applications

- High-end architectural lighting
- Photographic/broadcast lighting
- Human-centric lighting
- Photoelectric device and relevant research



### Features

- Industrial high CRI performance
- 3.0mm × 3.0mm universal package
- Improved luminous efficacy
- Lifespan > 54000 hours (IES LM80)
- TLCI & TM-30 specified
- Exempt Risk Group certified (IEC 62471)
- SimpleBinning solution

### [About Yujileads<sup>®</sup>](#)

Rev Version: 2.2

P3200017.00

---

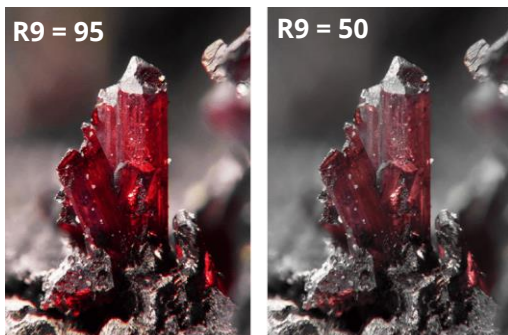
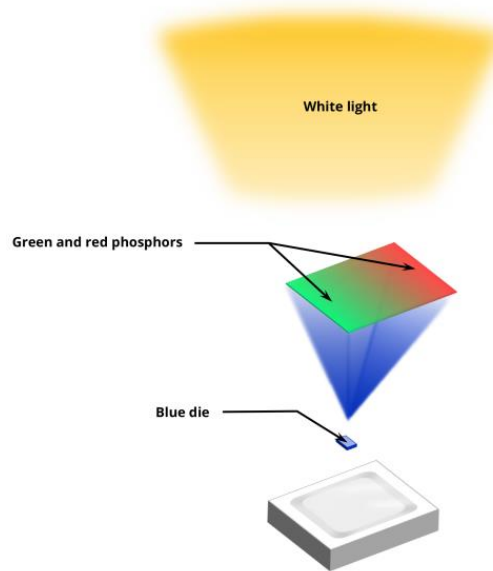
## Table of Contents

General description .....	3
Ordering information .....	7
Characteristics .....	8
Chromaticity group and diagram .....	10
Reliability .....	11
Package material and dimension.....	12
Characteristic graph .....	13
Solder and reflow profile .....	18
SMT instruction .....	19
Tape and reel specifications .....	20
Box packaging .....	22
About Yujileds .....	23

## General description

### Industrial-leading high CRI technology

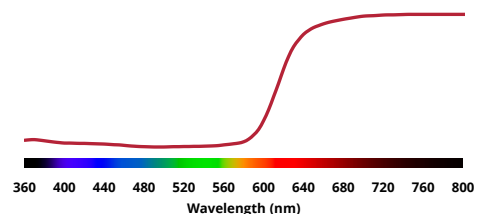
Yujileds® BC series LED is based on the efficient blue (typical 450nm) die, mixing with Yuji advanced phosphors and specifically designed spectral recipes. Although there are more and more nominal “high CRI LED” manufacturers on the market, after relevant test and analysis, it is proud to say that Yujileds® BC series LED is still one of the top performance product on the global markets. Achieving typical Ra 97 and minimum Ra 95, the stability and consistent quality in mass production are verified by statistical identification.



Light source	R9
Halogen (2865K)	99
Fluorescent (3000K)	-27
Standard LED (3000K)	13
Yujileds® BC series LED (3000K)	96

### Enhanced CRI R9 technology

The standard CRI Ra is the average score of the first eight Test Color Samples (TCS), where the 9th for saturated red color is missed. However R9 is significantly different for different light sources. In spectral analysis and CRI arithmetic, the integral area between the spectrum and the spectral reflectance response of TCS-9 decides the R9 to a large extent – in other words, how much of TCS-9 spectra reflectance is overlaid in the light source spectrum, that is a key factor.

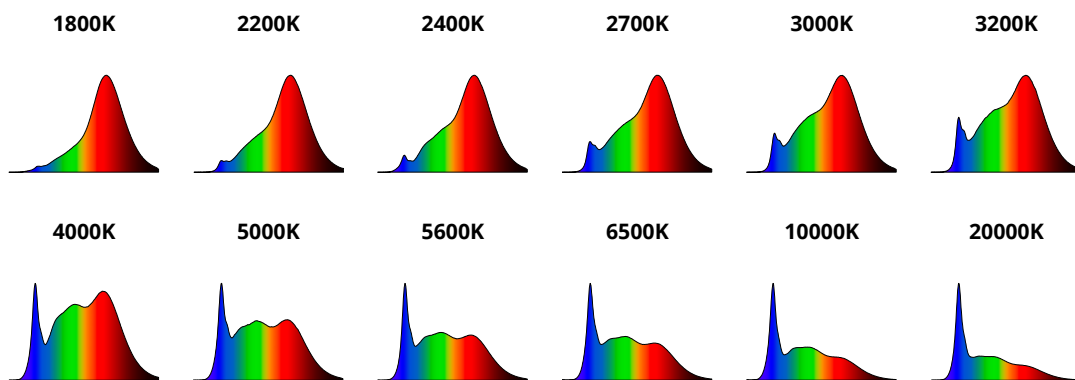


It is obvious to see from 600nm, which is just the start of red color in the visible spectrum, the TCS-9 spectral reflectance raises sharply, in consequence, if the light source does not have sufficient spectral power distribution in 600nm-800nm, it will be difficult to get a high

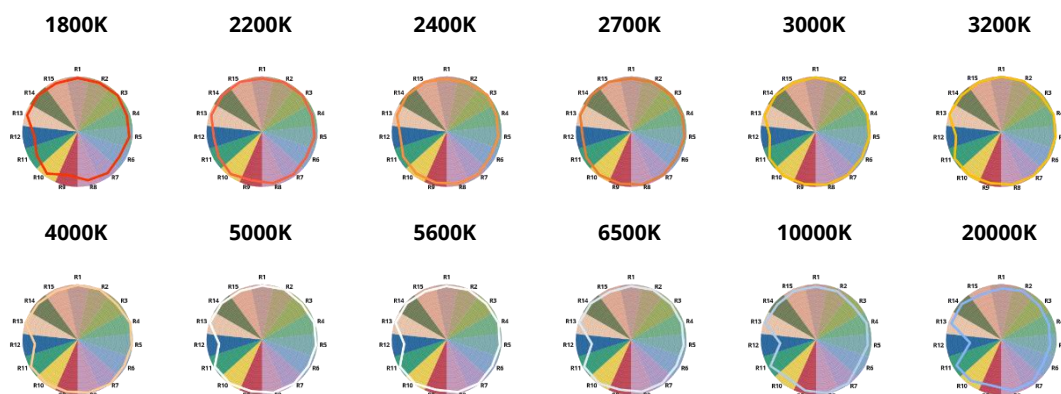
R9. The capability of rendering the red color cannot be promised if the red spectrum is missed or not sufficient in the original light. In the comparison of fluorescent and halogen, apparently, halogen offers the richest 600+nm power, while the discrete fluorescent spectrum has limited energy there. Then in this comparison, halogen R9 = 99 but the fluorescent is R9 = -27. Comparing a standard LED to Yujileds® BC series LED at 3000K, although the emission principle is the same, the results present different R9 significantly where the standard LED is R9 = 13 and Yujileds® BC series LED is R9 = 96.

**Transcend high CRI**

High CRI becomes the tendency for LED products in recent years, and manufacturers start providing “nominal” high CRI LED to the market, however, as the result of a detailed investigation, most manufacturers’ high CRI LED are limited in the range of 2700K-5000K, where lower and higher CCTs are missed when applying to more specific applications. Yujileds® BC series LED extends high CRI performance from 1800K to 20000K CCT.

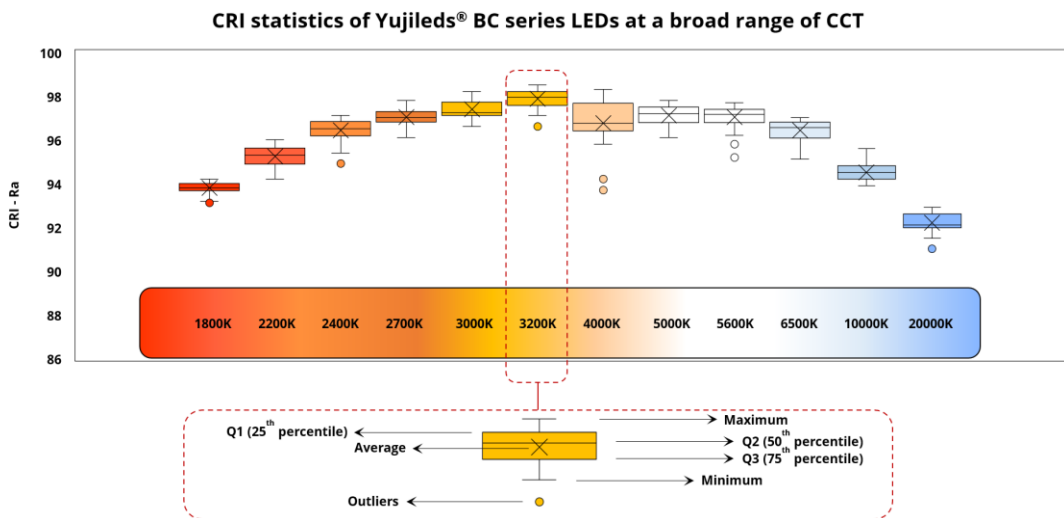


In comparison to a standard LED on the market is generally in the available CCT range of 2700K-6500K, and high CRI LEDs are more limited to fewer options, Yujileds® BC series LED can be extended to 1800K-20000K with the unique phosphor solutions, maintaining the CRI still above 92-97 and excellent spectral qualities. Moreover, looking into the specific Ri in each CCT, the color rendition is well balanced without significant difference, even for the extreme CCTs. Therefore, the CRI is always consistent regardless of what CCT we combine with the BC series LEDs.



**CRI statistic support - introducing the plot box statistics.**

In actual applications, LED can work individually or as a group on a printed circuit board, therefore the consistent CRI is critical for both. Generally, a manufacturer only provides a typical datasheet or report to infer the overall performance but the risk is that if some LEDs in a batch have worse CRI but the typical report cannot match, especially when the application uses fewer LEDs which means CRI is difficult to be averaged with those higher ones, then the risk falls to the customers' lighting fixture.



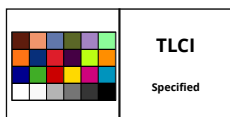
Understanding the statistical features of LED and processing relevant analysis and control are important in this case, and these are what we do for our BC series LED. We provide the full statistic and data support from the production of 1,000,000pcs of each CCT from 1800K to 20000K, and present all characteristics and guidance for customers to make reliable simulation and prediction accordingly. And from the statistical data, we can also read that the BC series LED perform excellently on the CRI consistency.

The BC series 3030 LED also supports the unique service/certification by Yujileds® as described below.



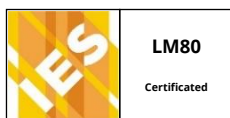
**TM-30-18 specification**

The most advanced colorimetric for color rendition, widely recognized as the successor of CRI.



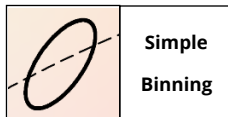
**TLCI specification**

Based on the Macbeth ColorChecker, for evaluating the colorimetric quality of the broadcast lighting.



**IESNA LM-80-08 certification**

9000 hours data of chromaticity shift and TM-21 reported L70 lifetime at 55°C, 85°C and 105°C.



**Simple  
Binning**

#### **SimpleBinning specification**

Simplify the chromaticity binning with TrueChroma data support to provide the most economical, simple, and practical solution to customers.



**Exempt  
Group**

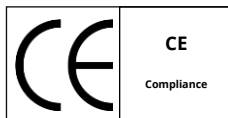
#### **IEC 62471:2006 certification**

Result in the Exempt Group (RG0) for reliable photobiological safety at the rated power.



**RoHS  
Compliance**

#### **RoHS 2011/65/EU compliance**



**CE  
Compliance**

#### **CE compliance**



**REACH  
Compliance**

#### **REACH compliance (Phosphor)**

## Ordering information

PART NUMBER	PRODUCT CODE	CCT	CHROMATICITY BINS	VOLTAGE RANGE
<b>YJ-BC-3030-G04-27</b>	P3200017.27	2700K	27M	0.1V
<b>YJ-BC-3030-G04-32</b>	P3200017.32	3200K	32M	0.1V
<b>YJ-BC-3030-G04-40</b>	P3200017.40	4000K	40M	0.1V
<b>YJ-BC-3030-G04-50</b>	P3200017.50	5000K	50M	0.1V
<b>YJ-BC-3030-G04-56</b>	P3200017.56	5600K	56M	0.1V
<b>YJ-BC-3030-G04-65</b>	P3200017.65	6500K	65M	0.1V
<b>YJ-BC-3030-G04-XX</b>	P3200017.XX	Custom CCT	-	0.1V

## Characteristics

Electrical-optical characteristics ( $T_A = 25^\circ\text{C}$ , 300mA)

PARAMETER	SYMBOL	VALUE			UNIT	TOLERANCE
		MIN.	TYP.	MAX.		
<b>Forward voltage</b>	$V_F$	2.8	-	3.2	V	$\pm 0.05$
<b>Luminous flux</b>	$\Phi_{2700K}$	90	-	100	lm	-
	$\Phi_{3200K}$	100	-	110		
	$\Phi_{4000K}$	105	-	115		
	$\Phi_{5000K}$	112	-	122		
	$\Phi_{5600K}$	112	-	122		
	$\Phi_{6500K}$	112	-	122		
<b>Correlated color temperature<sup>(1)</sup></b>	$CCT_{2700K}$	2600	2700	2800	K	-
	$CCT_{3200K}$	3050	3200	3350		
	$CCT_{4000K}$	3800	4000	4200		
	$CCT_{5000K}$	4800	5000	5200		
	$CCT_{5600K}$	5300	5600	5900		
	$CCT_{6500K}$	6000	6500	7000		
<b>Color rendering index</b>	$R_a$	95 <sup>(2)</sup>	-	-	-	$\pm 1$
<b>TCS R9 (CRI red)</b>	$R_9$	-	90	-	-	-
<b>Fidelity index<sup>(3)</sup></b>	$R_f$	-	92	-	-	-
<b>Gamut index<sup>(3)</sup></b>	$R_g$	-	100	-	-	-
<b>TLCI 2012<sup>(4)</sup></b>	-	-	97	-	-	-
<b>Reverse current</b>	$I_r$	-	-	10	$\mu\text{A}$	$\pm 0.1 (V_r = 5V)$
<b>View angle</b>	$2\theta_{1/2}$	-	120	-	Deg	$\pm 5$
<b>Thermal resistance</b>	$R_{\theta JS}$	-	15 <sup>(5)</sup>	-	$^\circ\text{C/W}$	-

(1). Yujileds® promises the chromaticity coordinate tolerance of  $\pm 0.0015$  (CIE 1931 x,y) based on Yuji standard equipment shall prevail.

(2). Typical  $R_a = 95$  at 6500K.

(3). Defined by the IES TM-30-18 method, this data is for trial.

(4). Defined by the EBU, TLCI is the abbreviation of Television Lighting Consistency Index, this data is for trial.

(5). This data is for reference only.



## Characteristics

Absolute maximum ratings ( $T_A = 25^\circ\text{C}$ )

PARAMETER	SYMBOL	LIMIT	UNIT
<b>Power Consumption</b>	$P_D$	1350	mW
<b>DC Forward Current (pulsed)<sup>(1)</sup></b>	$I_{FP}$	600 <sup>(2)</sup>	mA
<b>DC Forward Current</b>	$I_F$	400	mA
<b>Reverse Voltage</b>	$V_R$	5	V
<b>Junction Temperature</b>	$T_j$	125	$^\circ\text{C}$
<b>Solder Point Temperature<sup>(3)</sup></b>	$T_s$	105	$^\circ\text{C}$
<b>Operating Temperature</b>	$T_{opr}$	-40 ~ +85	$^\circ\text{C}$
<b>Storage Temperature</b>	$T_{stg}$	-30 ~ +85	$^\circ\text{C}$
<b>Soldering Temperature</b>	$T_{sol}$	260 $\pm$ 5	$^\circ\text{C}$
<b>Reflow Cycles Allowed</b>	-	2	-

(1). Pulse width  $\leq 0.1\text{ms}$ , duty  $\leq 1/10$ .

(2). Theoretical data.

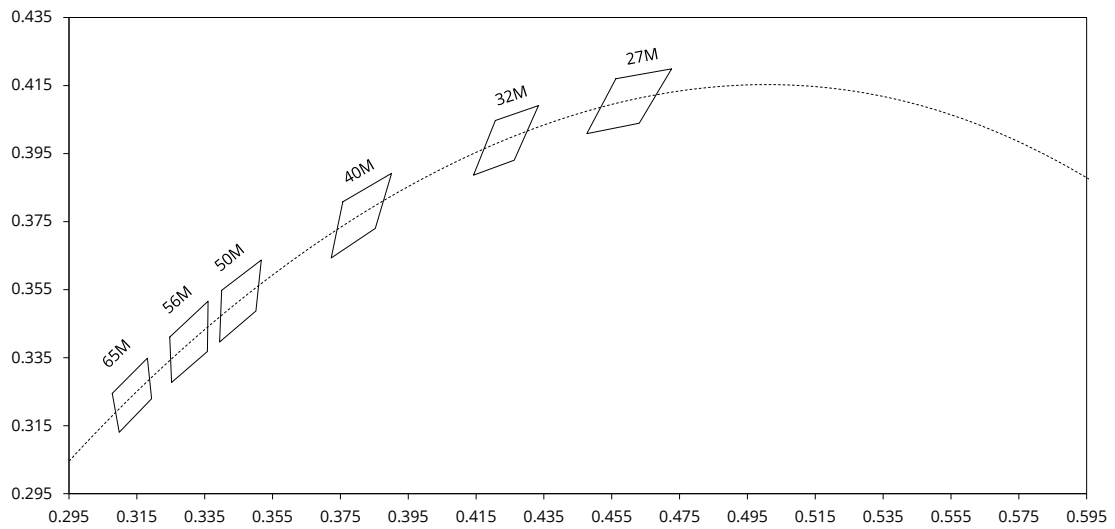
(3). See page [Package material and dimension](#).

## Chromaticity group and diagram

Chromaticity bins & coordinates

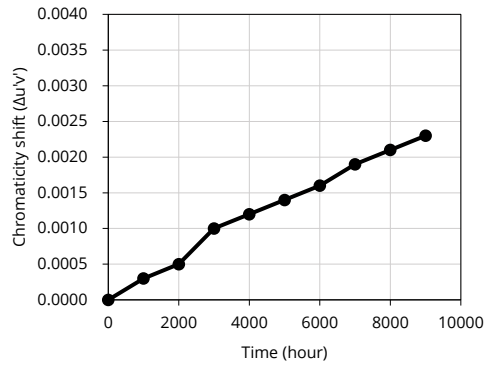
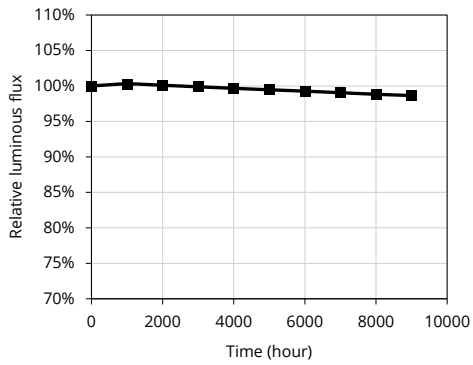
CCT	BIN	CIE 1931 COORDINATES							
		X0	Y0	X1	Y1	X2	Y2	X3	Y3
<b>2700K</b>	27M	0.4562	0.4170	0.4477	0.4009	0.4631	0.4039	0.4727	0.4199
<b>3200K</b>	32M	0.4207	0.4047	0.4143	0.3887	0.4263	0.3931	0.4334	0.4091
<b>4000K</b>	40M	0.3757	0.3808	0.3723	0.3643	0.3853	0.3730	0.3901	0.3892
<b>5000K</b>	50M	0.3400	0.3548	0.3394	0.3396	0.3501	0.3487	0.3517	0.3637
<b>5600K</b>	56M	0.3247	0.3411	0.3253	0.3277	0.3358	0.3368	0.3360	0.3516
<b>6500K</b>	65M	0.3078	0.3245	0.3098	0.3131	0.3194	0.3230	0.3181	0.3349

CIE 1931 diagram

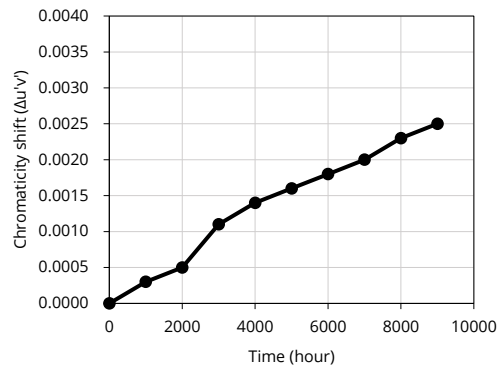
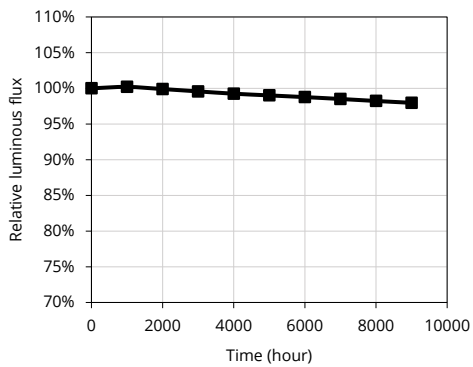


Reliability<sup>(1)</sup>

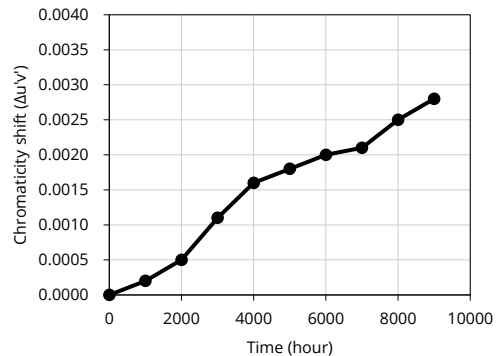
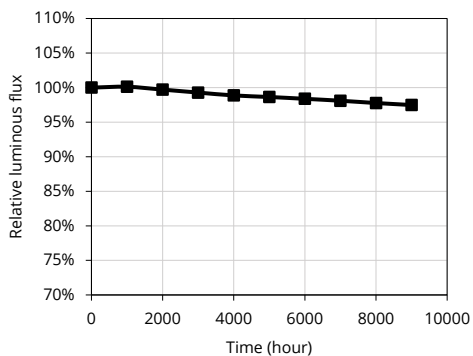
$T_s = 55^\circ\text{C}$ ,  $I_F = 300\text{mA}$ ,  $\text{RH} < 65\%$ , reported L70 > 54000 hours<sup>(2)</sup>



$T_s = 85^\circ\text{C}$ ,  $I_F = 300\text{mA}$ ,  $\text{RH} < 65\%$ , reported L70 > 54000 hours



$T_s = 105^\circ\text{C}$ ,  $I_F = 300\text{mA}$ ,  $\text{RH} < 65\%$ , reported L70 > 54000 hours



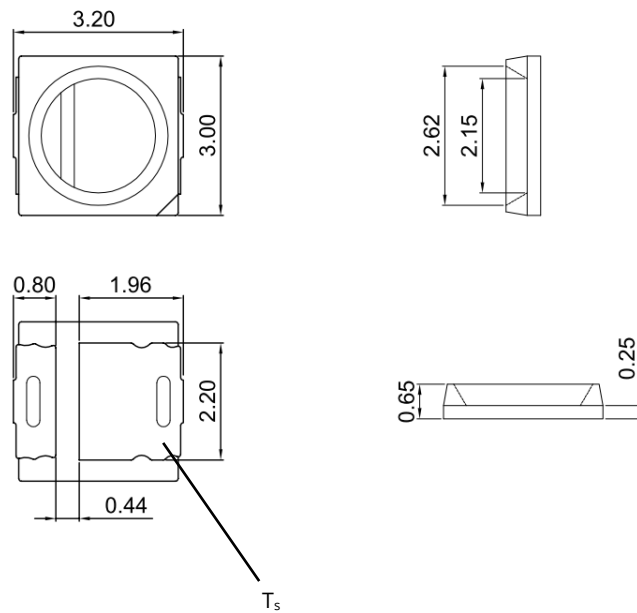
(1). Data from IESNA LM-80-2008, report number R2DG160511050-10-M1.

(2). Yujileads® reserves all the right for final explanation of reliability.

## Package material and dimension

### Package layout

All dimensions in mm, tolerance unless mentioned is  $\pm 0.1$ mm.



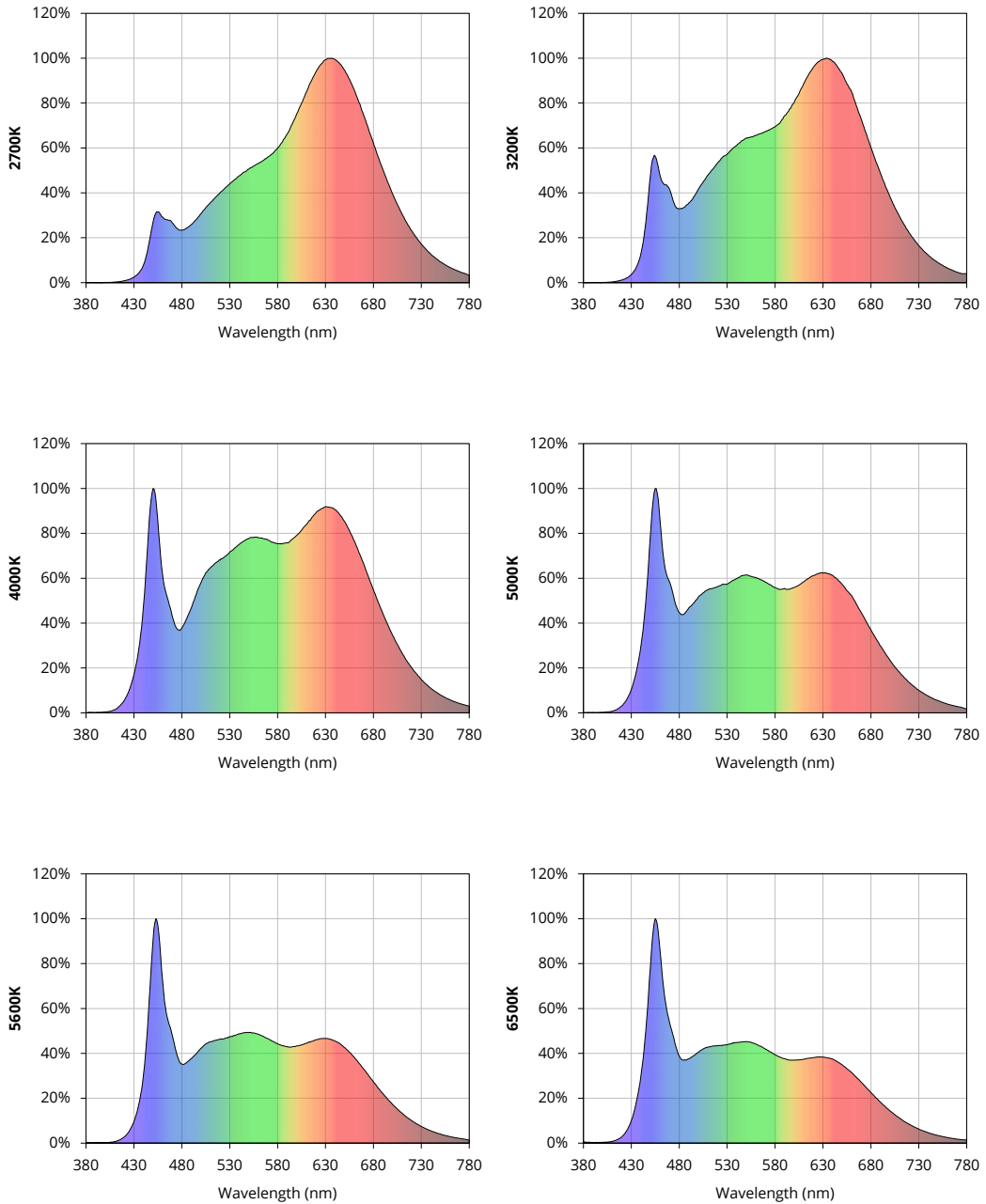
### Package materials

ITEM	DESCRIPTION
Die material	InGaN
Lead frame material	PCT
Encapsulant resin material	Silicon + Phosphor
Electrodes material	Silver-plated copper

## Characteristic graph

### Typical spectral power distribution (normalized)

All characteristic curves are for reference only and not guaranteed.



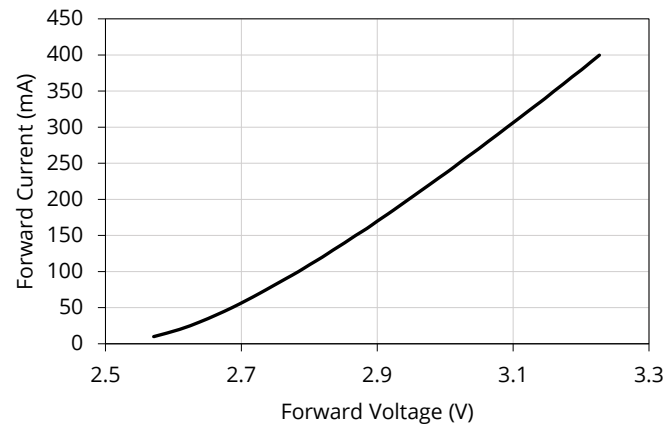
## Characteristic graph

### Forward current

All characteristic curves are for reference only and not guaranteed.

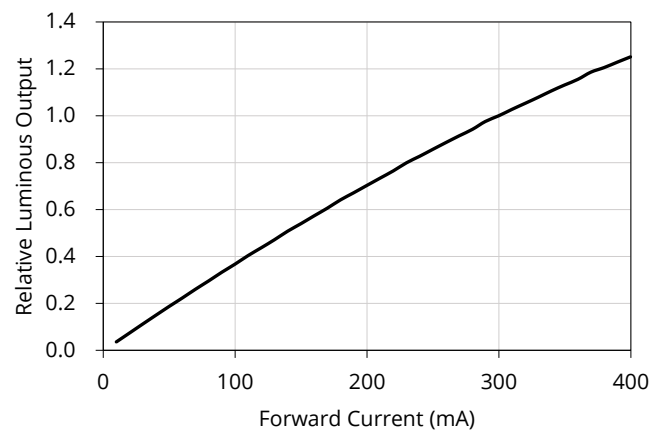
Vs. forward voltage

( $T_A = 25^\circ\text{C}$ )



Vs. relative luminous flux

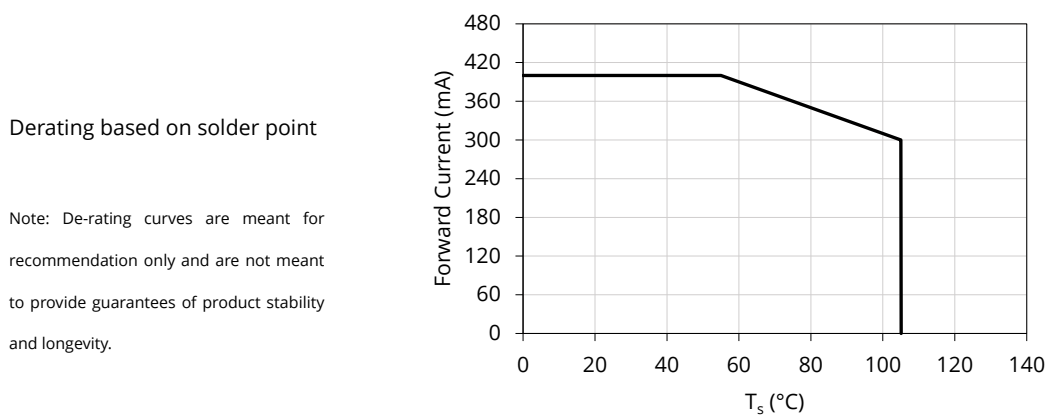
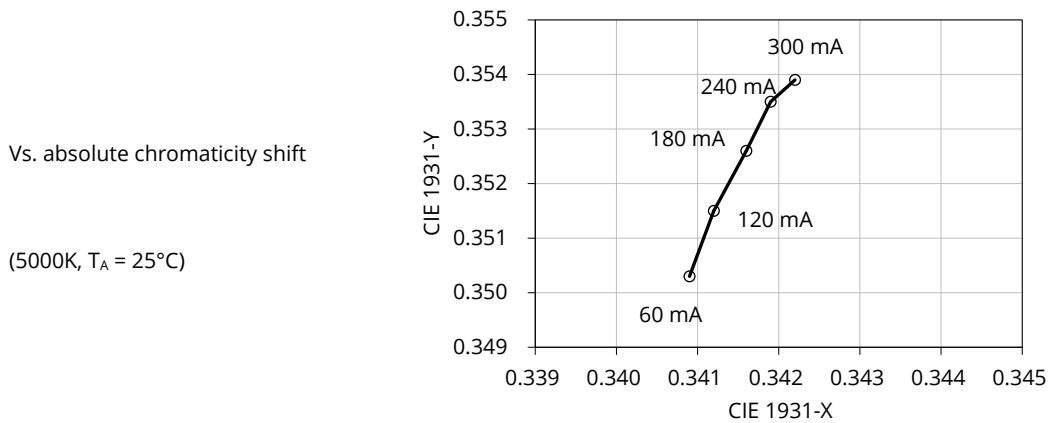
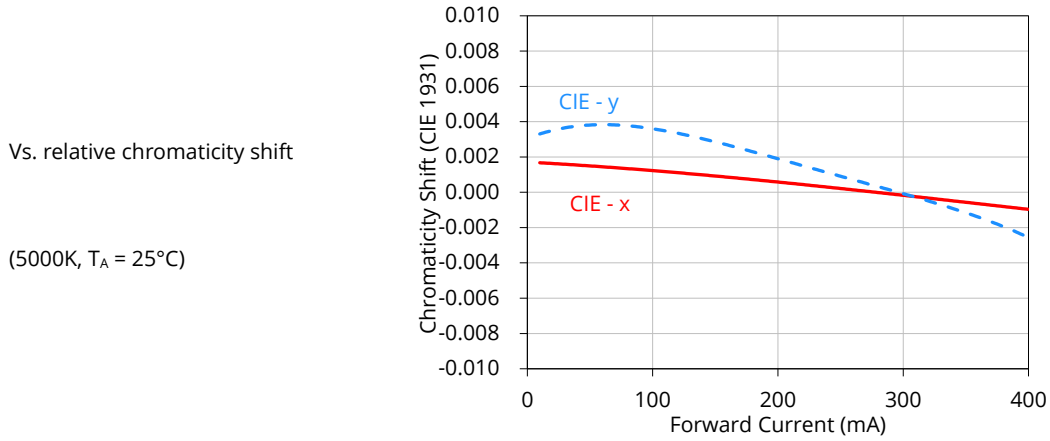
( $T_A = 25^\circ\text{C}$ )



## Characteristic graph

### Forward current (continued)

All characteristic curves are for reference only and not guaranteed.



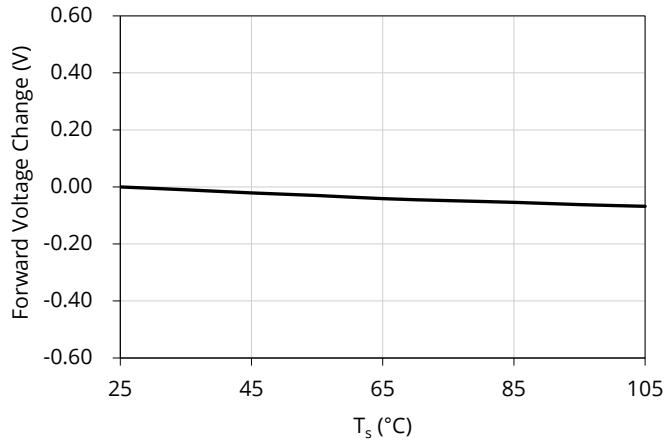
## Characteristic graph

### Solder point temperature ( $T_s$ )

All characteristic curves are for reference only and not guaranteed.

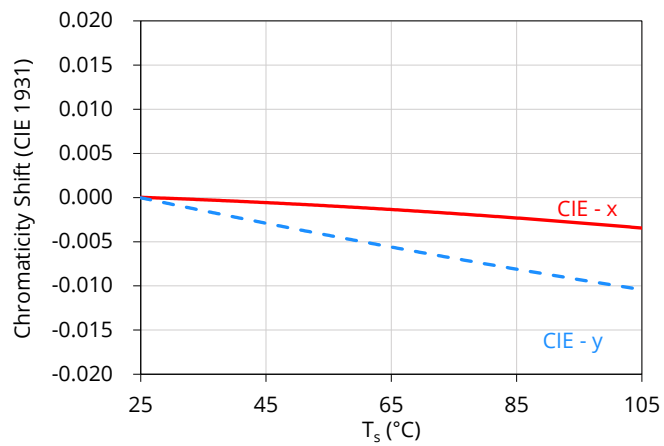
Vs. forward voltage

( $I_F = 300\text{mA}$ )



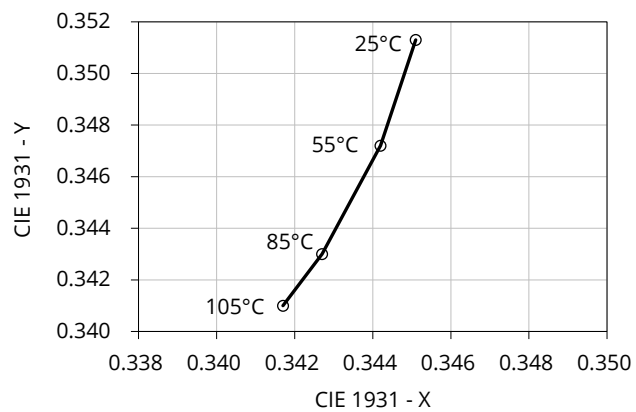
Vs. relative chromaticity shift

(5000K,  $I_F = 300\text{mA}$ )



Vs. absolute chromaticity shift

(5000K,  $I_F = 300\text{mA}$ )

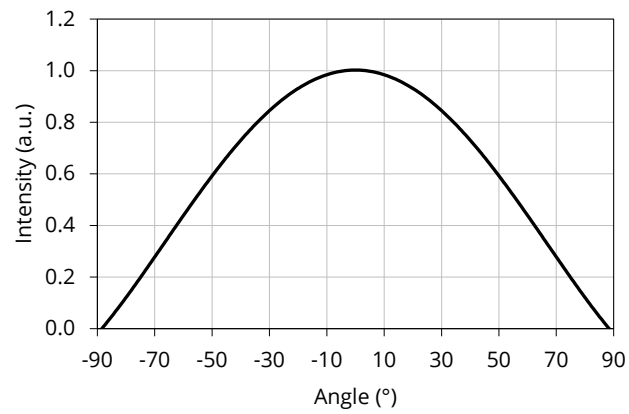




## Characteristic graph

Spatial distribution ( $T_A = 25^\circ\text{C}$ ,  $I_F = 300\text{ mA}$ )

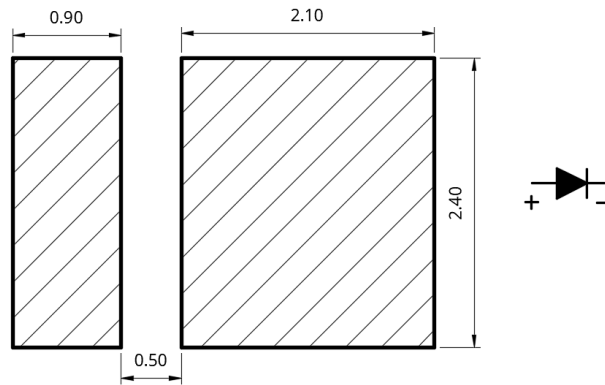
All characteristic curves are for reference only and not guaranteed.



## Solder and reflow profile

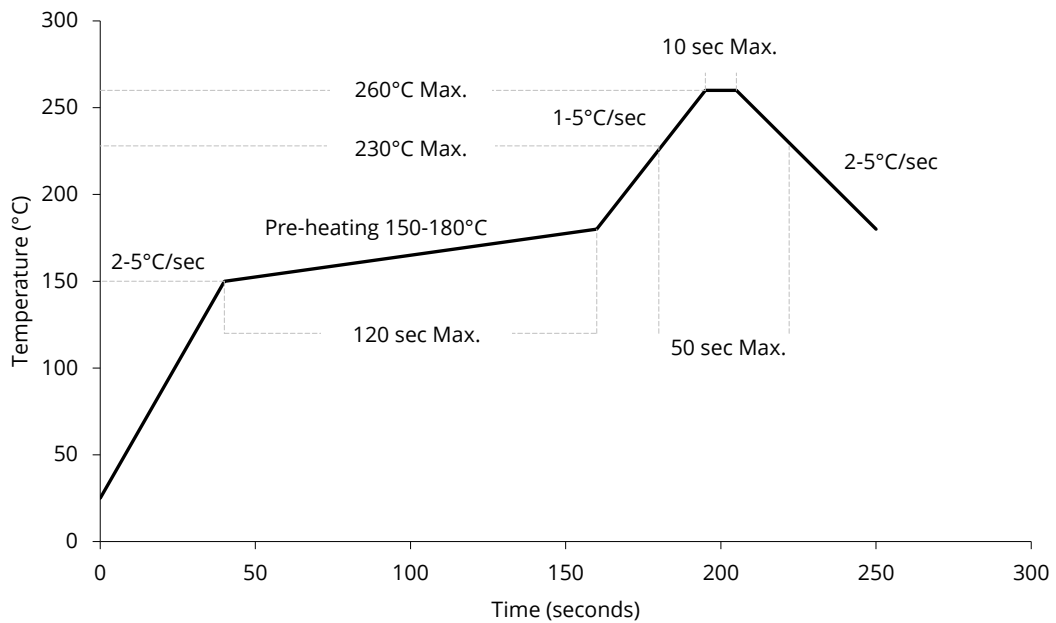
### Recommended solder pad layout

All dimensions in mm, tolerance unless mentioned is  $\pm 0.1$ mm.



### Reflow profile

Soldering ramp-up time (Pb-FREE).



Note: Soldering paste with the melting point at 230°C is recommended.

---

## SMT instruction

### Problems caused by improper selection of collet

Choosing the right collet is important in ensuring product quality after SMT. LEDs are different from other electronic components, as they are not only concerned with electrical output but also optical output. This characteristic makes LEDs more fragile in the process of SMT. If the collet's lowering height is not well set, it will bring damage to the gold wire at the time of collet's pick-and-place process which can cause the LED to not illuminate, flicker or contribute to other quality problems, some of which may not be immediately detectable.

### Collet selection

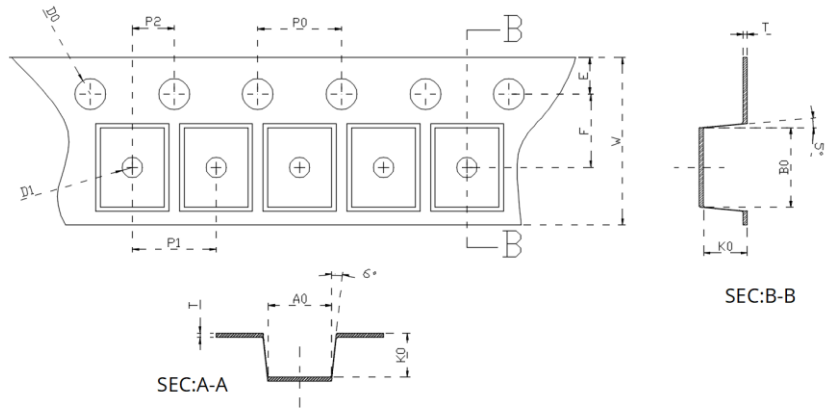
During SMT, please choose the appropriate collet in order to avoid damage the gold wire inside the LED or insufficient suction. Setting the height of the collet is crucial in order to avoid damage to the top view SMD. If the collet setting is set to too low of an altitude, the collet will press down on the SMD, causing damage or breakage to the encapsulant and cause distortion or breakage of the gold wire.

### Other notes of caution

- No pressure should be exerted to the epoxy shell of the SMD under high temperature.
- Do not scratch or wipe the lens since the lens and gold wire inside are rather fragile and cross out easy to break.
- LED should be used as soon as possible when being taken out of the original package, and should be stored in anti-moisture and anti-ESD package.
- This usage and handling instructions are for reference only.

## Tape and reel specifications

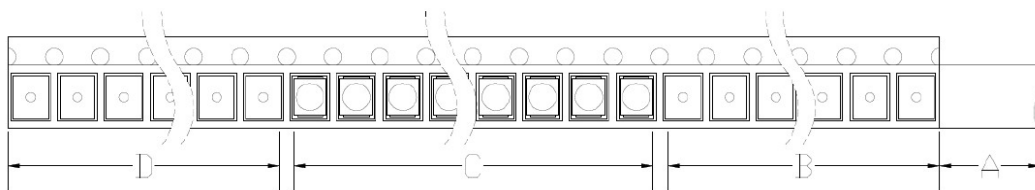
Tape dimensions (unit: mm)



<b>Code</b>	W	T	D1	E	F	D0
<b>Value</b>	8.000	0.180	1.000	1.750	3.500	1.600
<b>Tolerance</b>	±0.100	±0.020	±0.100	±0.100	±0.100	±0.100
<b>Code</b>	P0	P1	P2	A0	B0	K0
<b>Value</b>	4.000	4.000	2.000	3.250	3.400	0.850
<b>Tolerance</b>	±0.100	±0.100	±0.100	±0.100	±0.100	±0.100

## Tape layout

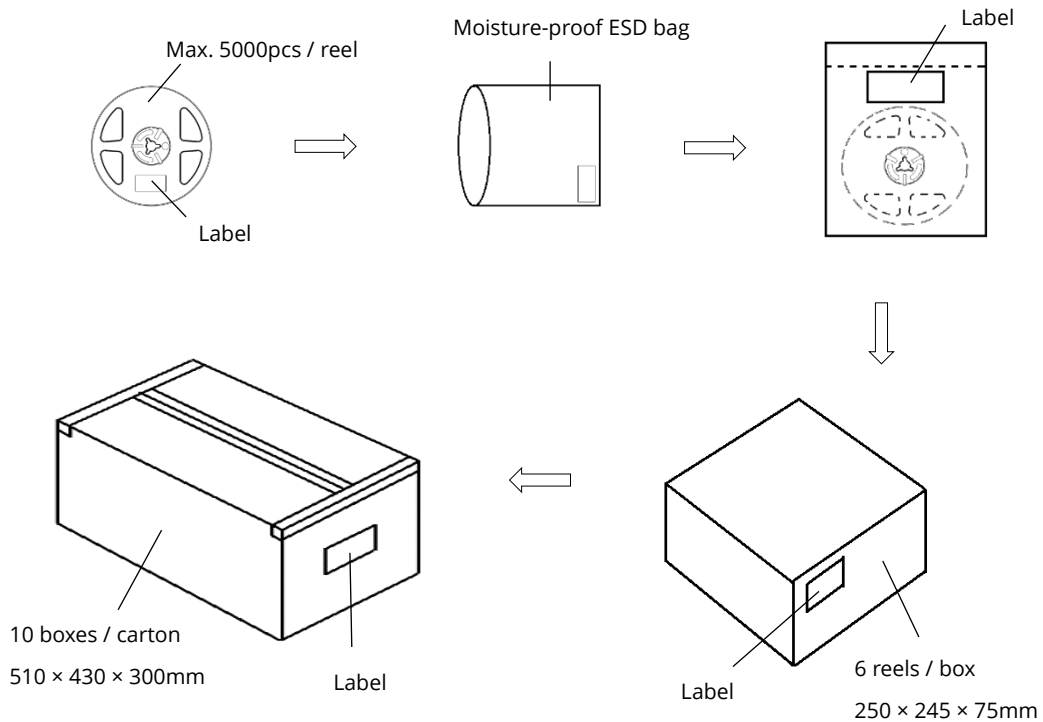
Not drawn to scale.



- A: Cover tape, 300mm;
- B: Empty leader, 200mm;
- C: LED, 5000pcs;
- D: Empty trailer, 200mm.



## Box packaging



- Reeled products (max 5000pcs / reel) are packed in a moisture-proof bag along with a moisture desiccant pack.
- Each inner box contains up to 6 moisture-proof bag (total maximum number of SMDs is 30000pcs). Box package size: 250 mm × 245 mm × 75 mm.
- Each outer package contains 10 inner boxes. Box size: 510 mm × 430 mm × 300 mm.
- Outer package is sealed with protective bubble wrap and foam. (Part numbers, lot numbers, quantity should appear on the label on the moisture-proof bag, part numbers).
- This packaging merely intended as a reference for standard quantity orders only – please note that actual packaging can differ depending on the order circumstances.

## About Yujileds



**Our story** - Start from the superior stable red LED phosphor.

We started to make LED phosphor materials in 2006. White LEDs were still in very early stage, the industry focused on improving device brightness and efficiency via yellow phosphor very much. No one cared about the light quality. Based on this situation, we took a different approach and focused on red phosphor technology, which is the most important phosphor recipe for high CRI and/or low CCT LEDs, and it made Yuji become a JV partner with Mitsubishi Chemical from 2012.

Today, we are well known for our comprehensive research and full line-up production of LED phosphor from ultra-violet to near-infrared, and we are proud to commit to providing superior stable and efficient phosphors to the worldwide markets.

**Our technology** - Focus on LED spectrum innovation.

The industrial structure of both phosphor and LED gives us a unique view to develop our spectrum recipes. Compared to the general LED manufacturers, we have comprehensive information in evaluating the feasibility for both technical and commercial aspects. LED spectrum technology is not only about the quality of white LEDs, but also for different applications which have specialized requirements in lighting.

Yuji is one of the few companies that provide the service of designing or customizing a specific spectrum for clients, our confidence comes from the years of accumulation in focusing on the spectrum technologies and the control of LED phosphor and LED die supply-chain with thousands of successful cases in the past years. Innovating LED technologies and giving them commercial values are our eternal driving forces.

**Our product** - Yujileds®, stands for high-performance LED.

The trademark of Yujileds® is the identification of the LED products developed and manufactured by Yuji. We put our understanding of the LED technologies and the standard of our quality control into every LED we make. Regardless of any product series, we pay attention to expressing the high-performance feature and achieving the product value for clients and never compromise in pursuing the true performance.

Furthermore, we also care about every detail of any documentation we prepare for the product because we

---

understand the importance to transmit accurate information to clients. It is even more critical for clients to obtain the truth to decide the solution, rather than just a nominal high-performance.

**Our client** - Outstanding game players in different fields.

Clients are our proudest achievements, now over 200 of our clients are the best game players in their fields in more than 33 countries. We regard the clients' successes as our biggest accomplishments and appreciate their contribution in different fields, clients use our LEDs not just for simple lighting, but to design the lighting for plants, cameras, sensors, health, circadian rhythm, animals, and other industries that we have never imagined that our technologies can be utilized, that makes our work so meaningful.

**Our service** - Professional supporting team.

There is a group of people in Yuji passionate about creating maximum value for our clients. We have accumulated experience in different projects. Currently, the company gathers more than 30 experts from various fields of semiconductor, chemistry, optics, photoelectricity, circuitry, materials and color science.

Our sales team is well trained in deep LED technologies and has skilled global communication experience. Not just for sales, our team is more like a specialized consultancy to help every client succeed in different projects, and we do not only provide professional business service, but also support in the supply chain, logistics, marketing and technical discussions.

**Contact us** - We look forward to providing our efficient service for you.

**LED website:** [www.yujiintl.com](http://www.yujiintl.com)

Find Yujileds® high-performance LEDs, read our insights into a variety of advanced technologies and applications.

Contact: [info@yujigroup.com](mailto:info@yujigroup.com)

**LED lighting website:** [www.yujilighting.com](http://www.yujilighting.com)

Find our state-of-art LED lamps and luminaires designed for improving the lighting experience with the vision of illuminating the future.

Contact: [lighting@yujigroup.com](mailto:lighting@yujigroup.com)

**Online shop:** [store.yujiintl.com](http://store.yujiintl.com)

Shop your favorite Yuji Lighting product with rapid and professional service.

Contact: [webstore@yujigroup.com](mailto:webstore@yujigroup.com)