

# YJ-VTC-2835MX-G03

### **Surface Mount Device**

### **Applications**

- High-end architectural lighting
- Horticulture lighting
- Photographic/broadcast lighting
- Human-centric lighting
- Photoelectric device and relevant research

# **Features**

- Full spectrum
- Industrial high CRI performance
- 2.8mm × 3.5mm universal package
- TLCI & TM-30 specified
- Exempt Risk Group certified (IEC 62471)
- SimpleBinning solution



# **Table of Contents**

General description	3
Ordering information	8
Characteristics	9
Electrical-optical characteristics (T <sub>A</sub> = 25°C, 120mA)	9
Absolute maximum ratings (T <sub>A</sub> = 25°C)	10
Chromaticity group and diagram	11
Chromaticity bins & coordinates	11
CIE 1931 diagram	11
Package material and dimension	12
Package layout	12
Package materials	12
Characteristic graph	13
Typical spectral power distribution (normalized)	13
Spatial distribution (T <sub>A</sub> = 25°C, I <sub>F</sub> = 120mA)	14
Solder and reflow profile	15
Recommended solder pad layout	15
Reflow profile	15
SMT instruction	16
Problems caused by improper selection of collet	16
Collet selection	16
Other notes of caution	16
Tape and reel specifications	17
Box packaging	19
About Yujileds	20



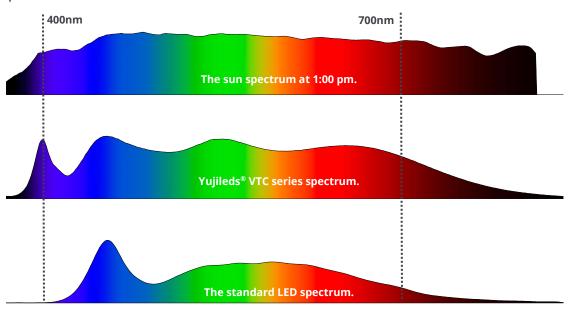
### **General description**

The sun is well recognized as the perfect light source because of its completely uniform, continues and broad spectrum. With the development of artificial lighting technologies, efficiency is improved significantly however the illumination quality gets worse. There is no longer a light source that is like incandescent or halogen with perfect spectrum, especially when LED is invented and widely applied, while achieving unprecedented energy saving benefits, we have sacrificed the illumination quality tremendously until the Yujileds® VTC series LEDs come out.

#### 95% spectral similarity to the sunlight

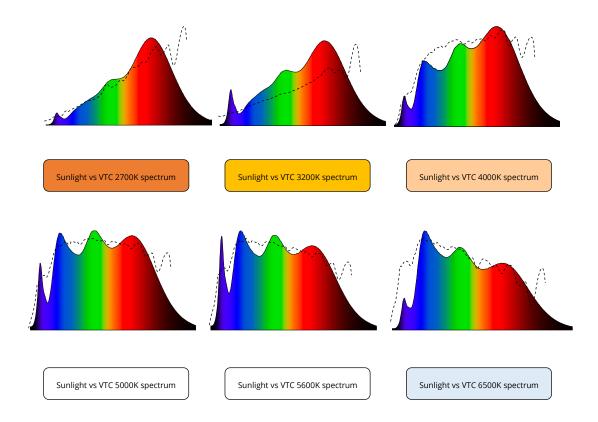
The wavelength range for human visual sensitivity is generally considered as 400nm – 700nm, for which the sun spectrum covers completely. On account of the illumination principle, a standard LED only covers 430nm – 670nm with at least 20% relative radiant power compared to the 450nm peak wavelength, therefore the purple and deep red light are missed in a standard LED, furthermore the sharp peak of the blue light has been an intractable challenge for many years.

Yujileds VTC technology succeeds in broadening the spectrum coverage to 400nm – 730nm, which is 40% more coverage than a standard LED spectrum, in addition, the VTC technology eliminates the sharp blue peaks then achieves the homogeneous spectral power distribution hence it mimics 95% similarity to the sunlight within the visible spectrum.



#### No compromise on the spectral quality

Not limited to a fixed full spectrum, the VTC technology can extend to wider CCT scopes. The spectral recipe of each CCT is well designed with Yujileds state-of-the-art LED phosphor and the well-chosen LED dies. By covering the practical solar spectra at any time all day, the illumination quality will never be compromised regardless of any CCT is selected. Eventually we can obtain a better light source than incandescent and halogen based on LED with the full flexibility of different white lights thanks to the VTC technology.



#### 98 CRI for true color vividness

CRI (Color Rendering Index) is a most accepted colorimetric for evaluating the ability of a light source rendering the original color of an object. Benefiting from the full spectrum, the VTC series LED performs remarkable color rendition by achieving the CRI up to 98 (with minimum 95) where the full-score is 100. Comparatively, a standard 80 CRI LED which is still widely used performs less color fidelity and saturation.

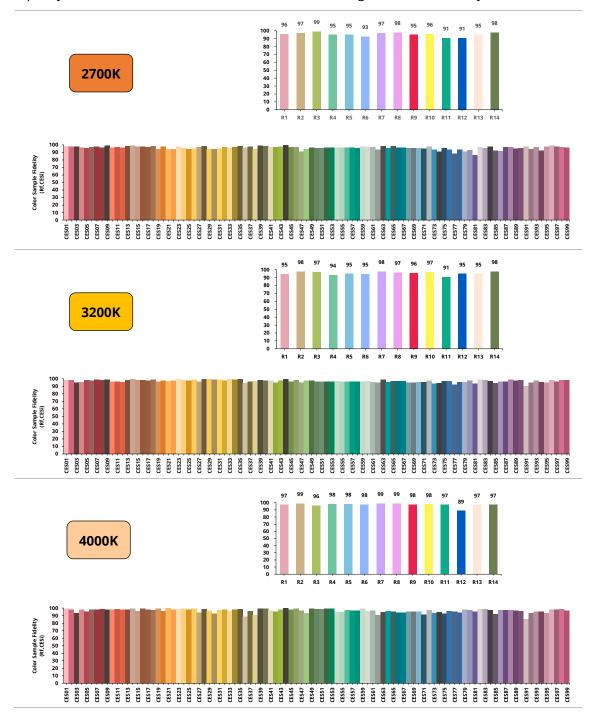
#### Introduce the TM-30 metric for 99 color evaluation samples

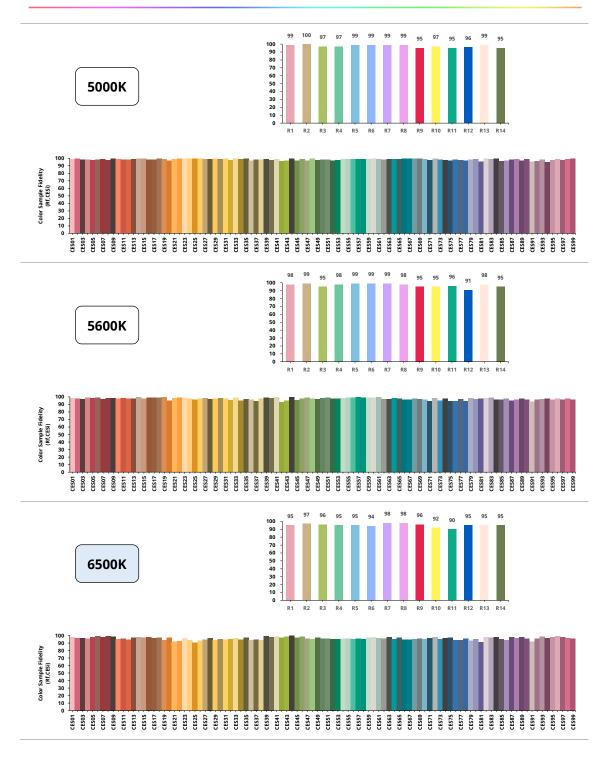
The TM-30 metric is defined and proposed by the Illuminating Engineering Society (IES), aiming to provide comprehensive evaluation on color quality of new light sources especially for LED and it is released as the supplement or even replacement of CRI in the future. TM-30 utilizes 99 color evaluation samples which are selected from more than 100000 measured objects to be representative of the world of possible colors. Compared to CRI, the TM-30 is more critical on the spectral quality therefore when a standard LED has a CRI as 97, the Rf (Fidelity Index) of TM-30 is about 90, but for VTC series 99 CRI LED,

the Rf is maintained as 95-97 which means the VTC technology provides extremely stable ability for rendering most of the possible colors.

#### **Constant color rendition**

Colors are not only well rendered under one specific spectrum but for all CCTs covering from the warm white to daylight. As the result of the well-designed spectral recipes, CRI values are ensured to be constant and since the VTC technology focuses on the spectral quality, likewise the TM-30 scores are maintained at high values constantly.





The VTC series 2835MX LED also supports the unique service/certification by Yujileds® as described below.



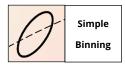
#### TM-30-18 specification

The most advanced colorimetric for color rendition, widely recognized as the successor of CRI.



#### **TLCI specification**

Based on the Macbeth ColorChecker, for evaluating the colorimetric quality of the broadcast lighting.



#### SimpleBinning specification

Simplify the chromaticity binning with TrueChroma data support to provide the most economical, simple, and practical solution to customers.



#### IEC 62471:2006 certification

Result in the Exempt Group (RG0) for reliable photobiological safety at the rated power.



RoHS 2011/65/EU compliance



**CE** compliance



**REACH compliance (Phosphor)** 

# **Ordering information**

PART NUMBER	PRODUCT CODE	ССТ	CHROMATICITY BINS	VOLTAGE RANGE
YJ-VTC-2835MX-G03-27	P3220007.27	2700K	V27L, V27R	0.1V
YJ-VTC-2835MX-G03-32	P3220007.32	3200K	V32L, V32R	0.1V
YJ-VTC-2835MX-G03-40	P3220007.40	4000K	V40L, V40R	0.1V
YJ-VTC-2835MX-G03-50	P3220007.50	5000K	V50L, V50R	0.1V
YJ-VTC-2835MX-G03-56	P3220007.56	5600K	V56L, V56R	0.1V
YJ-VTC-2835MX-G03-65	P3220007.65	6500K	V65L, V65R	0.1V
YJ-VTC-2835MX-G03-XX	P3220007.XX	Custom CCT	-	0.1V

### **Characteristics**

Electrical-optical characteristics (T<sub>A</sub> = 25°C, 120mA)

DADAMETED	SYMBOL -		VALUE	- UNIT	TOLEDANCE		
PARAMETER	SYMBOL	MIN.	MIN. TYP.		- UNII	TOLERANCE	
Forward voltage	$V_{F}$	3.0	-	3.4	V	±0.05	
	Ф <sub>2700К</sub>	26	-	36			
	Ф <sub>3200К</sub>	27.5	-	37.5	_		
Luminous flux	Ф <sub>4000К</sub>	28	-	39	– – Im		
Luminous nux	Ф <sub>5000К</sub>	28.5	39.5	— IIII	-		
	Ф <sub>5600К</sub>						
	Ф <sub>6500К</sub>	28.5	-	39.5			
	CCT <sub>2700K</sub>	2550	-	2850			
	CCT <sub>3200K</sub>	3050	-	3350	_		
Correlated color	CCT <sub>4000K</sub>	3775	-	4225	— – К	-	
temperature <sup>(1)</sup>	CCT <sub>5000K</sub>	4800	-	5200	– K		
	CCT <sub>5600K</sub>	5300	-	5900			
	CCT <sub>6500K</sub>	6000	-	7000	_		
Color rendering index	r rendering index Ra 95 <sup>(2)</sup>		-	-	-	±1	
TCS R9 (CRI red)	R9	90	-	-	-	-	
TCS R12 (CRI blue)	R12	-	90	-	-	-	
Fidelity index <sup>(3)</sup>	Rf	-	97	-	-	-	
Gamut index <sup>(3)</sup>	Rg	-	100	-	-	-	
TLCI 2012 <sup>(4)</sup>	-	-	99	-	-	-	
Reverse current	I <sub>r</sub>	-	-	10	μΑ	±0.1 (V <sub>r</sub> = 7V)	
View angle	2θ <sub>1/2</sub>	-	120	-	Deg	±5	
Thermal resistance <sup>(5)</sup>	$R_{\theta JS}$	-	17	-	°C/W	-	

<sup>(1).</sup> Yujileds® promises the chromaticity coordinate tolerance of  $\pm 0.0015$  (CIE 1931 x,y) based on Yuji standard equipment shall prevail.

<sup>(2).</sup> Ra typical 95 at 6500K.

<sup>(3).</sup> Defined by the IES TM-30-18 method, this data is for trial.

<sup>(4).</sup> Defined by the EBU, TLCI is the abbreviation of Television Lighting Consistency Index, this data is for trial.

<sup>(5).</sup> This data is for reference only.

# **Characteristics**

### Absolute maximum ratings ( $T_A = 25$ °C)

PARAMETER	SYMBOL	LIMIT	UNIT
Power Consumption	$P_D$	600	mW
DC Forward Current (pulsed) <sup>(1)</sup>	I <sub>Fp</sub>	180 <sup>(2)</sup>	mA
DC Forward Current	l <sub>F</sub>	150	mA
Reverse Voltage	$V_R$	7	V
Junction Temperature	T <sub>j</sub>	125	°C
Solder Point Temperature <sup>(3)</sup>	Ts	85	°C
Operating Temperature	$T_{opr}$	-40 ~ +85	°C
Storage Temperature	T <sub>stg</sub>	-30 ~ +100	°C
Soldering Temperature	T <sub>sol</sub>	260 ± 5 (<10s)	°C
Reflow Cycles Allowed	-	2	-

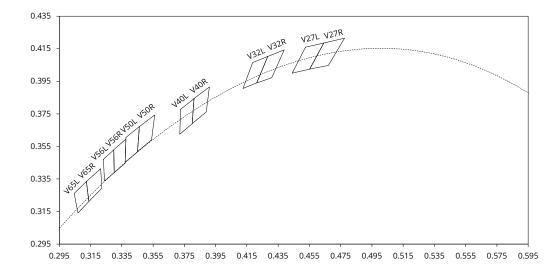
- (1). Pulse width  $\leq$  0.1ms, duty  $\leq$  1/10.
- (2). Theoretical data.
- (3). See page Package material and dimension.

# **Chromaticity group and diagram**

## Chromaticity bins & coordinates

CCT	BIN			C	CIE 1931 COORDINATES				
ССТ	DIIV	X0	Y0	X1	<b>Y</b> 1	X2	Y2	Х3	Y3
2700K	V27L	0.4525	0.4160	0.4440	0.4000	0.4552	0.4025	0.4642	0.4185
2700K	V27R	0.4642	0.4185	0.4552	0.4025	0.4672	0.4048	0.4775	0.4215
22001/	V32L	0.4187	0.4065	0.4125	0.3906	0.4213	0.3940	0.4284	0.4103
3200K	V32R	0.4284	0.4103	0.4213	0.3940	0.4309	0.3972	0.4389	0.4143
4000K	V40L	0.3726	0.3777	0.3721	0.3625	0.3800	0.3690	0.3812	0.3844
4000K	V40R	0.3812	0.3844	0.3800	0.3690	0.3890	0.3762	0.3910	0.3915
5000K	V50L	0.3376	0.3605	0.3371	0.3453	0.3450	0.3518	0.3462	0.3672
SUUUK	V50R	0.3462	0.3672	0.3450	0.3518	0.3540	0.3590	0.3560	0.3743
FCOOK	V56L	0.3232	0.3470	0.3239	0.3338	0.3301	0.3389	0.3298	0.3529
5600K	V56R	0.3298	0.3529	0.3301	0.3389	0.3371	0.3447	0.3376	0.3595
CEOOK	V65L	0.3045	0.3261	0.3069	0.3141	0.3139	0.3212	0.3123	0.3335
6500K	V65R	0.3123	0.3335	0.3139	0.3212	0.3222	0.3293	0.3214	0.3413

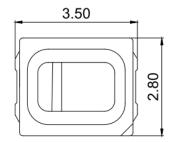
### CIE 1931 diagram

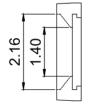


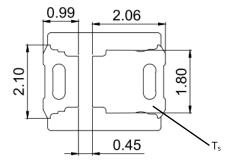
# Package material and dimension

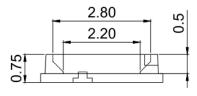
# Package layout

All dimensions in mm, tolerance unless mentioned is  $\pm 0.1$ mm.







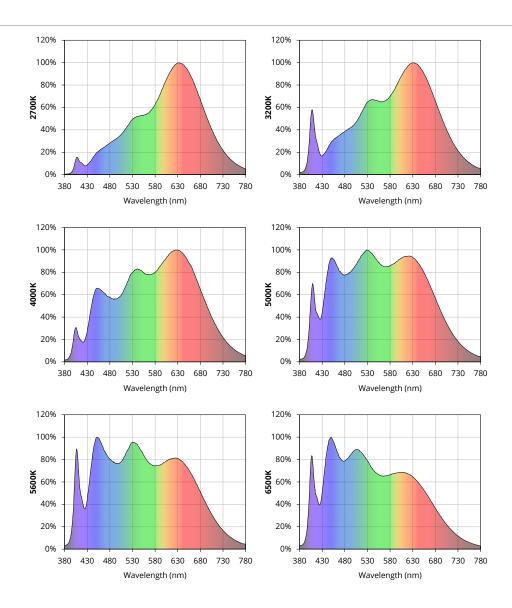


# Package materials

ITEM	DESCRIPTION
Die material	GaN
Lead frame material	PPA
Encapsulant resin material	Silicon + Phosphor
Electrodes material	Silver-plated copper

## **Characteristic graph**

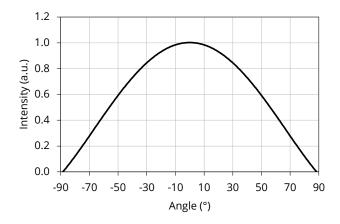
### Typical spectral power distribution (normalized)



# **Characteristic graph**

Spatial distribution ( $T_A = 25$ °C,  $I_F = 120$ mA)

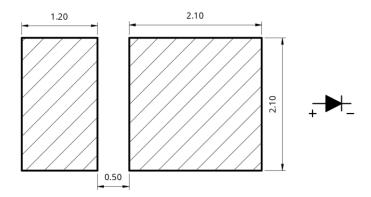
All characteristic curves are for reference only and not guaranteed.



# Solder and reflow profile

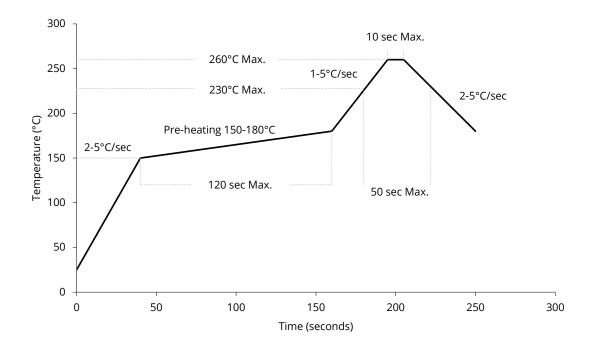
### Recommended solder pad layout

All dimensions in mm, tolerance unless mentioned is ±0.1mm.



### Reflow profile

Soldering ramp-up time (Pb-FREE).



Note: Soldering paste with the melting point at 230°C is recommended.

#### **SMT instruction**

#### Problems caused by improper selection of collet

Choosing the right collet is important in ensuring product quality after SMT. LEDs are different from other electronic components, as they are not only concerned with electrical output but also optical output. This characteristic makes LEDs more fragile in the process of SMT. If the collet's lowering height is not well set, it will bring damage to the gold wire at the time of collet's pick-and-place process which can cause the LED to not illuminate, flicker or contribute to other quality problems, some of which may not be immediately detectable.

#### Collet selection

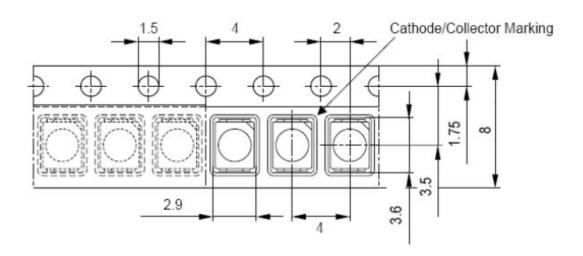
During SMT, please choose the appropriate collet in order to avoid damage the gold wire inside the LED or insufficient suction. Setting the height of the collet is crucial in order to avoid damage to the top view SMD. If the collet setting is set to too low of an altitude, the collet will press down on the SMD, causing damage or breakage to the encapsulant and cause distortion or breakage of the gold wire.

#### Other notes of caution

- No pressure should be exerted to the epoxy shell of the SMD under high temperature.
- Do not scratch or wipe the lens since the lens and gold wire inside are rather fragile and cross out easy to break
- LED should be used as soon as possible when being taken out of the original package, and should be stored in anti-moisture and anti-ESD package.
- This usage and handling instructions are for reference only.

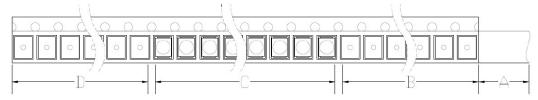
## **Tape and reel specifications**

### Tape dimensions (unit: mm)



### Tape layout

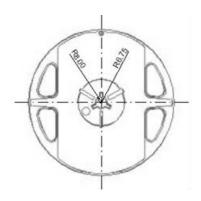
Not drawn to scale.



- A: Cover tape, 300mm;
- B: Empty leader, 200mm;
- C: LED, 4000pcs/5000pcs;
- D: Empty trailer, 200mm.

# **Tape and reel specifications**

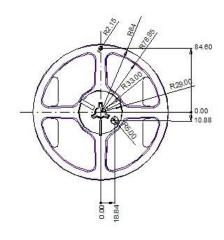
Reel dimensions top (unit: mm)



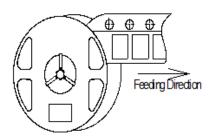
Reel dimensions side (unit: mm)



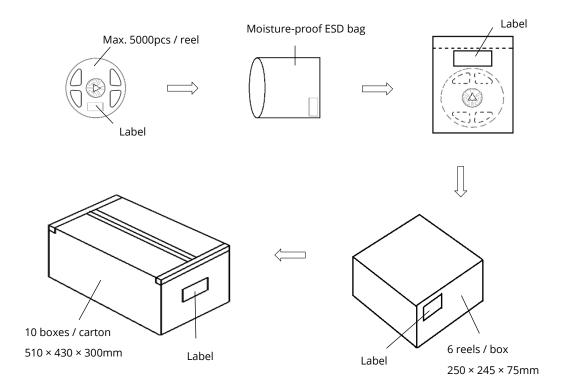
Reel dimensions bottom (unit: mm)



Feeding direction



# **Box packaging**



- Reeled products (max 5000pcs / reel) are packed in a moisture-proof bag along with a moisture desiccant pack.
- Each inner box contains up to 6 moisture-proof bag (total maximum number of SMDs is 30000pcs). Box package size: 250 mm × 245 mm × 75 mm.
- Each outer package contains 10 inner boxes. Box size: 510 mm × 430 mm × 300 mm.
- Outer package is sealed with protective bubble wrap and foam. (Part numbers, lot numbers, quantity should appear on the label on the moisture-proof bag, part numbers).
- This packaging merely intended as a reference for standard quantity orders only please note that actual packaging can differ depending on the order circumstances.

### **About Yujileds**



**Our story** - Start from the superior stable red LED phosphor.

We started to make LED phosphor materials in 2006. White LEDs were still in very early stage, the industry focused on improving device brightness and efficiency via yellow phosphor very much. No one cared about the light quality. Based on this situation, we took a different approach and focused on red phosphor technology, which is the most important phosphor recipe for high CRI and/or low CCT LEDs, and it made Yuji become a JV partner with Mitsubishi Chemical from 2012.

Today, we are well known for our comprehensive research and full line-up production of LED phosphor from ultra-violet to near-infrared, and we are proud to commit to providing superior stable and efficient phosphors to the worldwide markets.

#### **Our technology -** Focus on LED spectrum innovation.

The industrial structure of both phosphor and LED gives us a unique view to develop our spectrum recipes. Compared to the general LED manufacturers, we have comprehensive information in evaluating the feasibility for both technical and commercial aspects. LED spectrum technology is not only about the quality of white LEDs, but also for different applications which have specialized requirements in lighting.

Yuji is one of the few companies that provide the service of designing or customizing a specific spectrum for clients, our confidence comes from the years of accumulation in focusing on the spectrum technologies and the control of LED phosphor and LED die supply-chain with thousands of successful cases in the past years. Innovating LED technologies and giving them commercial values are our eternal driving forces.

#### **Our product** - Yujileds®, stands for high-performance LED.

The trademark of Yujileds® is the identification of the LED products developed and manufactured by Yuji. We put our understanding of the LED technologies and the standard of our quality control into every LED we make. Regardless of any product series, we pay attention to expressing the high-performance feature and achieving the product value for clients and never compromise in pursuing the true performance.

Furthermore, we also care about every detail of any documentation we prepare for the product because we

Rev Version: 1.0

understand the importance to transmit accurate information to clients. It is even more critical for clients to obtain

the truth to decide the solution, rather than just a nominal high-performance.

Our client - Outstanding game players in different fields.

Clients are our proudest achievements, now over 200 of our clients are the best game players in their fields in more than 33 countries. We regard the clients' successes as our biggest accomplishments and appreciate their contribution in different fields, clients use our LEDs not just for simple lighting, but to design the lighting for plants, cameras, sensors, health, circadian rhythm, aminals, and other industries that we have never imagined

that our technologies can be utilized, that makes our work so meaningful.

Our service - Professional supporting team.

There is a group of people in Yuji passionate about creating maximum value for our clients. We have accumulated experience in different projects. Currently, the company gathers more than 30 experts from various fields of

semiconductor, chemistry, optics, photoelectricity, circuitry, materials and color science.

Our sales team is well trained in deep LED technologies and has skilled global communication experience. Not just for sales, our team is more like a specialized consultancy to help every client succeed in different projects, and we do not only provide professional business service, but also support in the supply chain, logistics,

marketing and technical discussions.

**Contact us** - We look forward to providing our efficient service for you.

LED website: www.yujiintl.com

Find Yujileds® high-performance LEDs, read our insights into a variety of advanced technologies and

applications.

Contact: info@yujigroup.com

LED lighting website: www.yujilighting.com

Find our state-of-art LED lamps and luminaires designed for improving the lighting experience with the vision of

illuminating the future.

Contact: <a href="mailto:lighting@yujigroup.com">lighting@yujigroup.com</a>

Online shop: <a href="mailto:store.yujiintl.com">store.yujiintl.com</a>

Shop your favorite Yuji Lighting product with rapid and professional service.

Contact: webstore@yujigroup.com