

YJ-BC-135L-G03

Chip-on-board LED



Applications

- High-end architectural lighting
- Photographic/broadcast lighting
- Photoelectric device and relevant research

Features

- Industrial high CRI performance
- 9W power consumption
- 13.5 mm \times 13.5 mm chip-on-board LED
- TLCI & TM-30 specified

Table of Contents

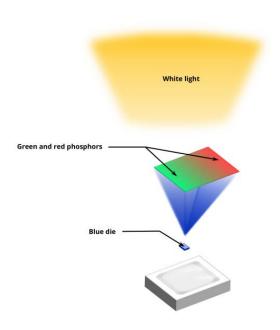
General description	3
Ordering information	7
Characteristics	8
Electrical-optical characteristics (T _A = 25°C, 300mA)	8
Absolute maximum ratings (T _A = 25°C)	8
Chromaticity group and diagram	9
Chromaticity bins & coordinates	9
CIE 1931 diagram	9
Dimension	10
Characteristic graph	10
Typical spectral power distribution (normalized)	10
Forward current	11
Vs. forward voltage	11
Vs. relative luminous flux	11
Derating based on case temperature	11
Spatial distribution (T _A = 25°C, I _F = 300mA)	12
About Yuiileds	13



General description

Industrial-leading high CRI technology

Yujileds® BC series LED is based on the efficient blue (typical 450nm) die, mixing with Yuji advanced phosphors and specifically designed spectral recipes. Although there are more and more nominal "high CRI LED" manufacturers on the market, after relevant test and analysis, it is proud to say that Yujileds® BC series LED is still one of the top performance product on the global markets. Achieving typical Ra 97 and minimum Ra 95, the stability and consistent quality in mass production are verified by statistical identification.

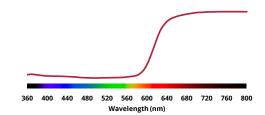


Enhanced CRI R9 technology

The standard CRI Ra is the average score of the first eight Test Color Samples (TCS), where the 9th for saturated red color is missed. However R9 is significantly different for different light sources. In spectral analysis and CRI arithmetic, the integral area between the spectrum and the spectral reflectance response of TCS-9 decides the R9 to a large extent – in other words, how much of TCS-9 spectra reflectance is overlaid in the light source spectrum, that is a key factor.



Light source	R9
Halogen (2865K)	99
Fluorescent (3000K)	-27
Standard LED (3000K)	13
Yujileds® BC series LED (3000K)	96

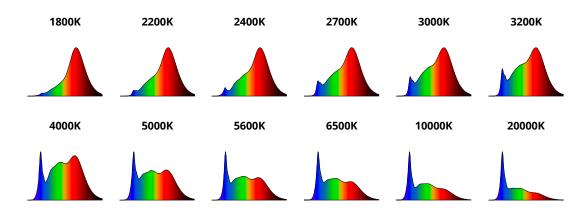


It is obvious to see from 600nm, which is just the start of red color in the visible spectrum, the TCS-9 spectral reflectance raises sharply, in consequence, if the light source does not have sufficient spectral power distribution in 600nm-800nm, it will be difficult to get a high

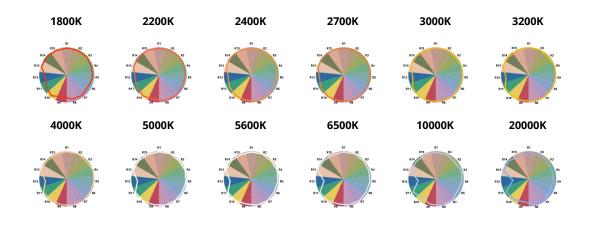
R9. The capability of rendering the red color cannot be promised if the red spectrum is missed or not sufficient in the original light. In the comparison of fluorescent and halogen, apparently, halogen offers the richest 600+nm power, while the discrete fluorescent spectrum has limited energy there. Then in this comparison, halogen R9 = 99 but the fluorescent is R9 = -27. Comparing a standard LED to Yujileds® BC series LED at 3000K, although the emission principle is the same, the results present different R9 significantly where the standard LED is R9 = 13 and Yujileds® BC series LED is R9 = 96.

Transcend high CRI

High CRI becomes the tendency for LED products in recent years, and manufacturers start providing "nominal" high CRI LED to the market, however, as the result of a detailed investigation, most manufacturers' high CRI LED are limited in the range of 2700K-5000K, where lower and higher CCTs are missed when applying to more specific applications. Yujileds® BC series LED extends high CRI performance from 1800K to 20000K CCT.

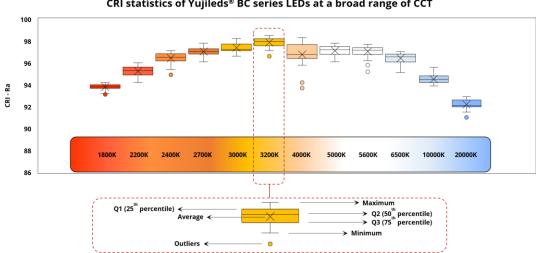


In comparison to a standard LED on the market is generally in the available CCT range of 2700K-6500K, and high CRI LEDs are more limited to fewer options, Yujileds® BC series LED can be extended to 1800K-20000K with the unique phosphor solutions, maintaining the CRI still above 92-97 and excellent spectral qualities. Moreover, looking into the specific Ri in each CCT, the color rendition is well balanced without significant difference, even for the extreme CCTs. Therefore, the CRI is always consistent regardless of what CCT we combine with the BC series LEDs.



CRI statistic support - introducing the plot box statistics.

In actual applications, LED can work individually or as a group on a printed circuit board, therefore the consistent CRI is critical for both. Generally, a manufacturer only provides a typical datasheet or report to infer the overall performance but the risk is that if some LEDs in a batch have worse CRI but the typical report cannot match, especially when the application uses fewer LEDs which means CRI is difficult to be averaged with those higher ones, then the risk falls to the customers' lighting fixture.



CRI statistics of Yujileds® BC series LEDs at a broad range of CCT

Understanding the statistical features of LED and processing relevant analysis and control are important in this case, and these are what we do for our BC series LED. We provide the full statistic and data support from the production of 1,000,000pcs of each CCT from 1800K to 20000K, and present all characteristics and guidance for customers to make reliable simulation and prediction accordingly. And from the statistical data, we can also read that the BC series LED perform excellently on the CRI consistency.

The BC series 135L LED also supports the unique service/certification by Yujileds® as described below.



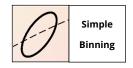
TM-30-18 specification

The most advanced colorimetric for color rendition, widely recognized as the successor of CRI.



TLCI specification

Based on the Macbeth ColorChecker, for evaluating the colorimetric quality of the broadcast lighting.



SimpleBinning specification

Simplify the chromaticity binning with TrueChroma data support to provide the most economical, simple, and practical solution to customers.



REACH compliance (Phosphor)



Ordering information

PART NUMBER	PRODUCT CODE	сст	CHROMATICITY BINS
YJ-BC-135L-G03-32	P3150003.32	3200K	32M
YJ-BC-135L-G03-56	P3150003.56	5600K	56M
YJ-BC-135L-G03-XX	P3150003.XX	Custom CCT	-

Characteristics

Electrical-optical characteristics ($T_A = 25$ °C, 300mA)

PARAMETER	SYMBOL		VALUE	- UNIT	TOLERANCE		
PARAMETER	STINIBUL	MIN.	TYP.	MAX.	UNII	TOLERAINCE	
Forward voltage	V_{F}	32	-	39	V	±0.05	
Luminous flux	Ф _{3200К}	800	-	920	- Im	-	
Luillillous liux	Ф _{5600К}	900	-	1100	1111		
Correlated color	CCT _{3200K}	3050	3200	3350	– К	-	
temperature ⁽¹⁾	CCT _{5600K}	5300	5600	5900	- K		
Color rendering index	Ra	95	-	=	-	±1	
TCS R9 (CRI red)	R9	-	90	-	-	-	
Fidelity index ⁽²⁾	Rf	-	92	-	-	-	
Gamut index ⁽²⁾	Rg	-	99	-	-	-	
TLCI 2012 ⁽³⁾	-	-	98	-	-	-	
Reverse current	l _r	-	-	10	μΑ	±0.1 (V _r = 25V)	
View angle	2θ _{1/2}	-	120	-	Deg	±5	

- (1). Yujileds® promises the chromaticity coordinate tolerance of ± 0.0015 (CIE 1931 x,y) based on Yuji standard equipment shall prevail.
- (2). Defined by the IES TM-30-18 method, this data is for trial.
- (3). Defined by the EBU, TLCI is the abbreviation of Television Lighting Consistency Index, this data is for trial.

Absolute maximum ratings ($T_A = 25$ °C)

PARAMETER	SYMBOL	LIMIT	UNIT
Power Consumption	P_D	13.5	W
DC Forward Current (pulsed) ⁽¹⁾	I _{Fp}	900(2)	mA
DC Forward Current	I _F	450	mA
Reverse Voltage	V_R	60	V
Junction Temperature	T _j	125	°C
Case Temperature ⁽³⁾	Ts	85	°C
Operating Temperature	T_{opr}	-45 ~ +85	°C
Storage Temperature	T_{stg}	-45 ~ +85	°C
Soldering Temperature	T_{sol}	260 ± 5	°C
Reflow Cycles Allowed	-	2	-

- (1). Pulse width ≤ 0.1 ms, duty $\leq 1/10$.
- (2). Theoretical data.
- (3). See page **Dimension**.

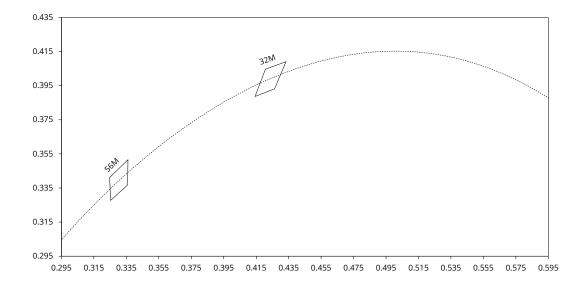


Chromaticity group and diagram

Chromaticity bins & coordinates

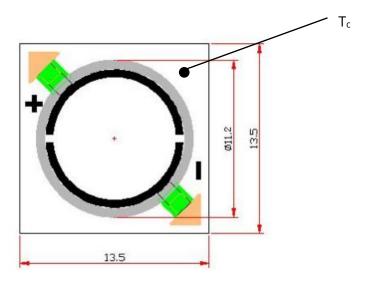
ССТ	BIN	CIE 1931 COORDINATES							
CCI	CCI BIN	X0	Y0	X1	Y1	X2	Y2	Х3	Y3
3200K	32M	0.4207	0.4047	0.4143	0.3887	0.4263	0.3931	0.4334	0.4091
5600K	56M	0.3247	0.3411	0.3253	0.3277	0.3358	0.3368	0.3360	0.3516

CIE 1931 diagram



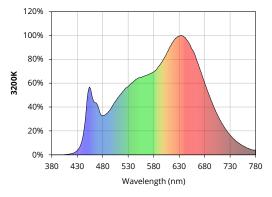
Dimension

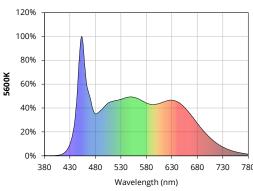
All dimensions in mm, tolerance unless mentioned is ±0.1mm.



Characteristic graph

Typical spectral power distribution (normalized)





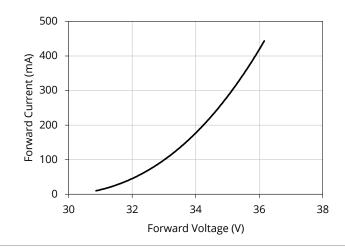
Characteristic graph

Forward current

All characteristic curves are for reference only and not guaranteed.

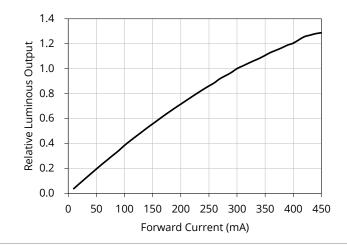
Vs. forward voltage

 $(T_A = 25^{\circ}C)$



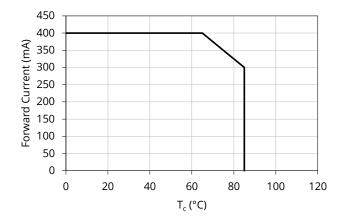
Vs. relative luminous flux

 $(T_A = 25^{\circ}C)$



Derating based on case temperature

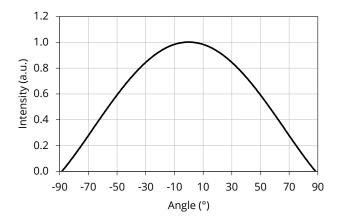
Note: De-rating curves are meant for recommendation only and are not meant to provide guarantees of product stability and longevity.



Characteristic graph

Spatial distribution ($T_A = 25$ °C, $I_F = 300$ mA)

All characteristic curves are for reference only and not guaranteed.



YJ-BC-135L-G03 Rev Version: 2.1

About Yujileds



Our story - Start from the superior stable red LED phosphor.

We started to make LED phosphor materials in 2006. White LEDs were still in very early stage, the industry focused on improving device brightness and efficiency via yellow phosphor very much. No one cared about the light quality. Based on this situation, we took a different approach and focused on red phosphor technology, which is the most important phosphor recipe for high CRI and/or low CCT LEDs, and it made Yuji become a JV partner with Mitsubishi Chemical from 2012.

Today, we are well known for our comprehensive research and full line-up production of LED phosphor from ultra-violet to near-infrared, and we are proud to commit to providing superior stable and efficient phosphors to the worldwide markets.

Our technology - Focus on LED spectrum innovation.

The industrial structure of both phosphor and LED gives us a unique view to develop our spectrum recipes. Compared to the general LED manufacturers, we have comprehensive information in evaluating the feasibility for both technical and commercial aspects. LED spectrum technology is not only about the quality of white LEDs, but also for different applications which have specialized requirements in lighting.

Yuji is one of the few companies that provide the service of designing or customizing a specific spectrum for clients, our confidence comes from the years of accumulation in focusing on the spectrum technologies and the control of LED phosphor and LED die supply-chain with thousands of successful cases in the past years. Innovating LED technologies and giving them commercial values are our eternal driving forces.

Our product - Yujileds®, stands for high-performance LED.

The trademark of Yujileds® is the identification of the LED products developed and manufactured by Yuji. We put our understanding of the LED technologies and the standard of our quality control into every LED we make. Regardless of any product series, we pay attention to expressing the high-performance feature and achieving the product value for clients and never compromise in pursuing the true performance.

Furthermore, we also care about every detail of any documentation we prepare for the product because we



YJ-BC-135L-G03 Rev Version: 2.1

understand the importance to transmit accurate information to clients. It is even more critical for clients to obtain

the truth to decide the solution, rather than just a nominal high-performance.

Our client - Outstanding game players in different fields.

Clients are our proudest achievements, now over 200 of our clients are the best game players in their fields in

more than 33 countries. We regard the clients' successes as our biggest accomplishments and appreciate their

contribution in different fields, clients use our LEDs not just for simple lighting, but to design the lighting for

plants, cameras, sensors, health, circadian rhythm, aminals, and other industries that we have never imagined

that our technologies can be utilized, that makes our work so meaningful.

Our service - Professional supporting team.

There is a group of people in Yuji passionate about creating maximum value for our clients. We have accumulated

experience in different projects. Currently, the company gathers more than 30 experts from various fields of

semiconductor, chemistry, optics, photoelectricity, circuitry, materials and color science.

Our sales team is well trained in deep LED technologies and has skilled global communication experience. Not

just for sales, our team is more like a specialized consultancy to help every client succeed in different projects,

and we do not only provide professional business service, but also support in the supply chain, logistics,

marketing and technical discussions.

Contact us - We look forward to providing our efficient service for you.

LED website: www.yujiintl.com

Find Yujileds® high-performance LEDs, read our insights into a variety of advanced technologies and

applications.

Contact: info@yujigroup.com

LED lighting website: www.yujilighting.com

Find our state-of-art LED lamps and luminaires designed for improving the lighting experience with the vision of

illuminating the future.

Contact: lighting@yujigroup.com

Online shop: store.yujiintl.com

Shop your favorite Yuji Lighting product with rapid and professional service.

Contact: webstore@yujigroup.com