



YJ-BC-250H-G01

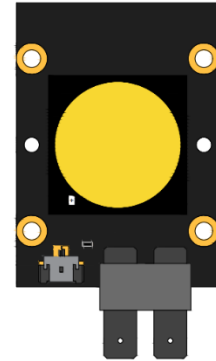
Chip-on-board LED

Applications

- High-end architectural lighting
- Photographic/broadcast lighting
- Photoelectric device and relevant research

Features

- Industrial high CRI performance
- 400W power consumption
- TLCI & TM-30 specified
- $\Phi 25\text{mm}$ LES (Light-Emitting Surface)



[About Yujileds[®]](#)

Rev Version: 2.0

P3210005.00

Table of Contents

General description	3
Ordering information	6
Characteristics	7
Electrical-optical characteristics ($T_A = 25^\circ\text{C}$, 10,000mA).....	7
Absolute maximum ratings ($T_A = 25^\circ\text{C}$)	7
Chromaticity group and diagram	8
Chromaticity bins & coordinates	8
CIE 1931 diagram.....	8
Mechanical dimension	9
Package layout.....	9
Characteristic graph	10
Typical spectral power distribution (normalized).....	10
Characteristic graph	11
Forward current.....	11
Vs. forward voltage.....	11
Vs. relative luminous flux.....	11
Vs. relative chromaticity shift	12
Vs. absolute chromaticity shift.....	12
About Yujileds	13

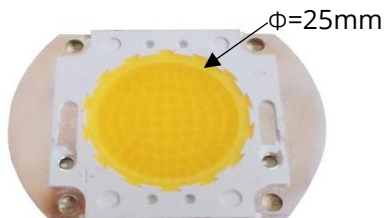
General description

Yujileads® flip-chip COB packaging technology

Yujileads® high power COB is based on the Yujileads® flip-chip COB packaging technology. Comparing with standard face-up LED packaging technology, wire bonding has been avoided in YUJILEDS flip chip packaging technology, thus no risk of gold wire breakage.

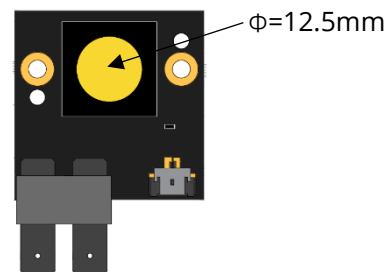
At the same time, since there is no gold wire to take up space, the arrangement of LEDs can be denser, and higher power can be achieved in a smaller LES (Light-Emitting Surface).

Traditional 100W COB



About 38 lm/mm²

Yujileads® 100W COB with flip-chip technology

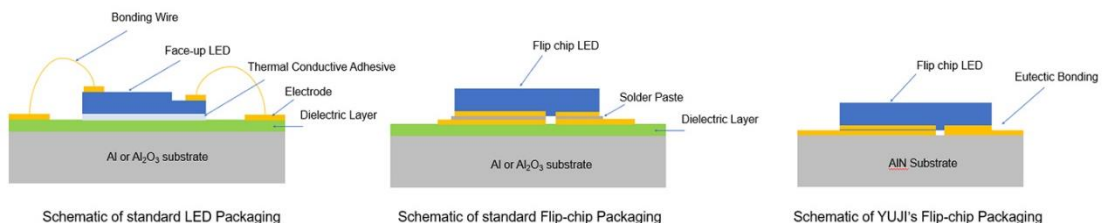


About 150 lm/mm²

This is the ideal solution for applications requiring high power density. It can be widely used in professional stage lighting, photography lighting, cinematography lighting, or photoelectric device and relevant research.

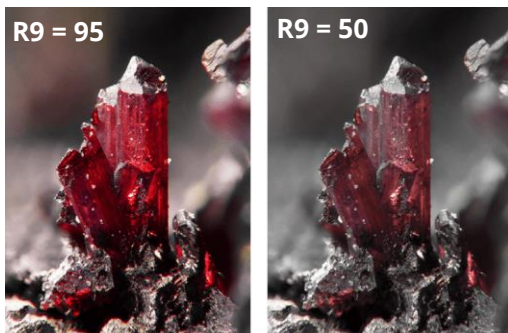
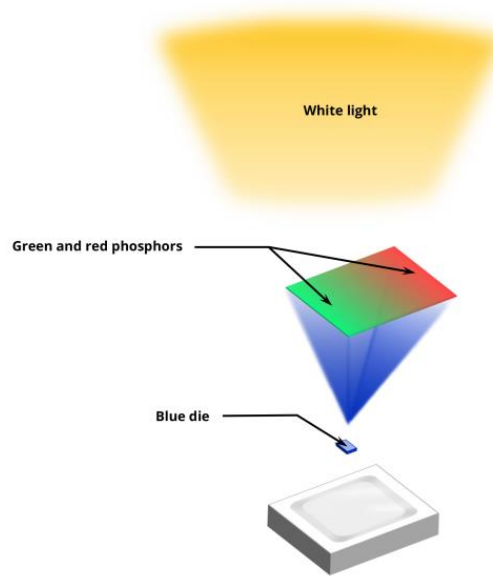
High thermal conductivity by reducing the heat dissipation path

By using eutectic bonding and aluminum nitride substrates with thermal conductivity up to 170 W/(mK), Yujileads® flip-chip COB packaging technology also brings unparalleled thermal conductivity to the product.



Industrial-leading high CRI technology

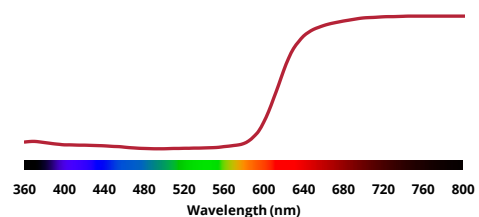
Yujileds® BC series LED is based on the efficient blue (typical 450nm) die, mixing with Yuji advanced phosphors and specifically designed spectral recipes. Although there are more and more nominal “high CRI LED” manufacturers on the market, after relevant test and analysis, it is proud to say that Yujileds® BC series LED is still one of the top performance product on the global markets. Achieving typical Ra 97 and minimum Ra 95, the stability and consistent quality in mass production are verified by statistical identification.



Light source	R9
Halogen (2865K)	99
Fluorescent (3000K)	-27
Standard LED (3000K)	13
Yujileds® BC series LED (3000K)	96

Enhanced CRI R9 technology

The standard CRI Ra is the average score of the first eight Test Color Samples (TCS), where the 9th for saturated red color is missed. However R9 is significantly different for different light sources. In spectral analysis and CRI arithmetic, the integral area between the spectrum and the spectral reflectance response of TCS-9 decides the R9 to a large extent – in other words, how much of TCS-9 spectra reflectance is overlaid in the light source spectrum, that is a key factor.



It is obvious to see from 600nm, which is just the start of red color in the visible spectrum, the TCS-9 spectral reflectance raises sharply, in consequence, if the light source does not have sufficient spectral power distribution in 600nm-800nm, it will be difficult to get a high R9. The capability of rendering the red color cannot be promised if the red spectrum is missed or not sufficient in the original light. In the comparison of fluorescent and halogen, apparently, halogen offers the richest 600+nm power, while the discrete fluorescent

spectrum has limited energy there. Then in this comparison, halogen R9 = 99 but the fluorescent is R9 = -27. Comparing a standard LED to Yujileds® BC series LED at 3000K, although the emission principle is the same, the results present different R9 significantly where the standard LED is R9 = 13 and Yujileds® BC series LED is R9 = 96.

Yujileds® BC series 250H LED aims to provide the industrial high color rendition performance and super-compact layout simultaneously. With flip-chip technology, the LED achieves 400W within the Φ25 mm LES (Light-Emitting Surface) and also supports the unique service/certification by Yujileds® as described below.



TM-30-18 specification

The most advanced colorimetric for color rendition, widely recognized as the successor of CRI.



TLCI specification

Based on the Macbeth ColorChecker, for evaluating the colorimetric quality of the broadcast lighting.



SimpleBinning specification

Simplify the chromaticity binning with TrueChroma data support to provide the most economical, simple, and practical solution to customers.



REACH compliance (Phosphor)

Ordering information

PART NUMBER	PRODUCT CODE	CCT	CHROMATICITY BINS
YJ-BC-250H-G01-56	P3210005.56	5600K	56M
YJ-BC-250H-G01-XX	P3210005.XX	Custom CCT	-

Characteristics

Electrical-optical characteristics ($T_A = 25^\circ\text{C}$, 10000mA)

PARAMETER	SYMBOL	VALUE			UNIT	TOLERANCE
		MIN.	TYP.	MAX.		
Forward voltage	V_F	38	-	44	V	± 0.05
Luminous flux	Φ_{5600K}	-	30500	-	lm	-
Correlated color temperature⁽¹⁾	CCT_{5600K}	5300	-	5900	K	-
Color rendering index	Ra	94	-	-	-	± 1
TCS R9 (CRI red)	R9	-	90	-	-	-
Fidelity index⁽²⁾	Rf	-	92	-	-	-
Gamut index⁽²⁾	Rg	-	100	-	-	-
TLCI 2012⁽³⁾	-	-	97	-	-	-
Reverse current	I_r	-	-	12	μA	± 0.1 ($V_r = 70\text{V}$)
View angle	$2\theta_{1/2}$	-	120	-	Deg	± 5

(1). Yujileds® promises the chromaticity coordinate tolerance of ± 0.0015 (CIE 1931 x,y) based on Yuji standard equipment shall prevail.

(2). Defined by the IES TM-30-18 method, this data is for trial.

(3). Defined by the EBU, TLCI is the abbreviation of Television Lighting Consistency Index, this data is for trial.

Absolute maximum ratings ($T_A = 25^\circ\text{C}$)

PARAMETER	SYMBOL	LIMIT	UNIT
Power Consumption	P_D	400	W
DC Forward Current (pulsed)⁽¹⁾	I_{FP}	13	A
DC Forward Current	I_F	10	A
Junction Temperature	T_j	125	$^\circ\text{C}$
Case Point Temperature⁽²⁾	T_c	65	$^\circ\text{C}$
Operating Temperature	T_{opr}	-30 ~ +60	$^\circ\text{C}$
Storage Temperature	T_{stg}	-30 ~ +80	$^\circ\text{C}$

(1). Pulse width $\leq 0.1\text{ms}$, duty $\leq 1/10$.

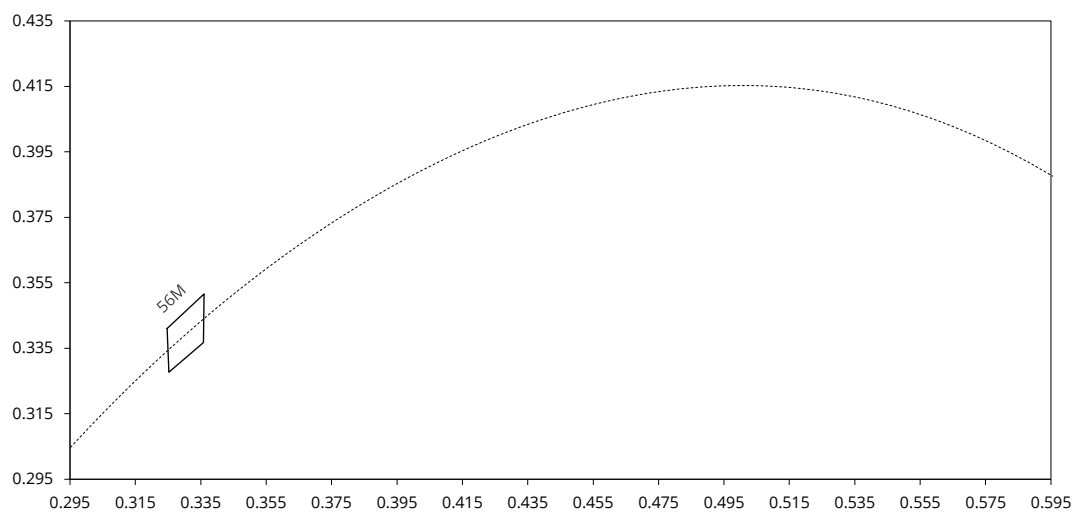
(2). See page [Mechanical Dimensionn.](#)

Chromaticity group and diagram

Chromaticity bins & coordinates

CCT	BIN	CIE 1931 COORDINATES							
		X0	Y0	X1	Y1	X2	Y2	X3	Y3
5600K	56M	0.3247	0.3411	0.3253	0.3277	0.3358	0.3368	0.3360	0.3516

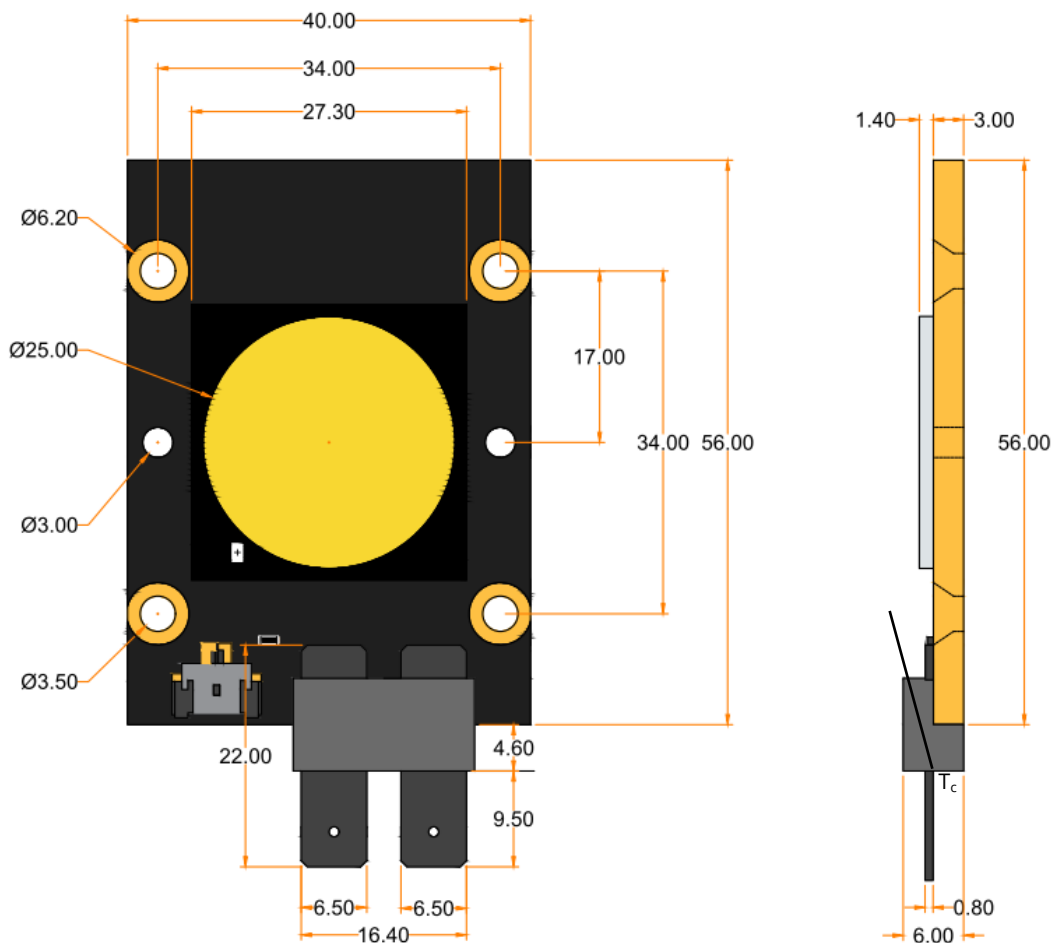
CIE 1931 diagram



Mechanical dimension

Package layout

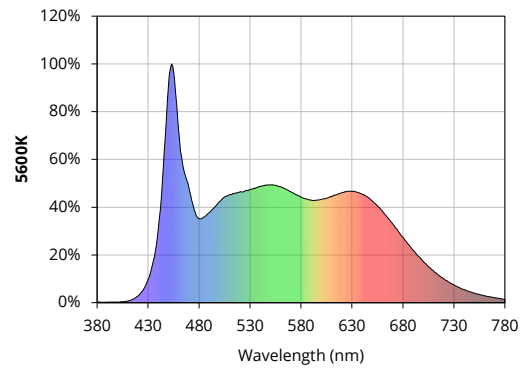
All dimensions in mm, tolerance unless mentioned is ± 0.1 mm.



Characteristic graph

Typical spectral power distribution (normalized)

All characteristic curves are for reference only and not guaranteed.



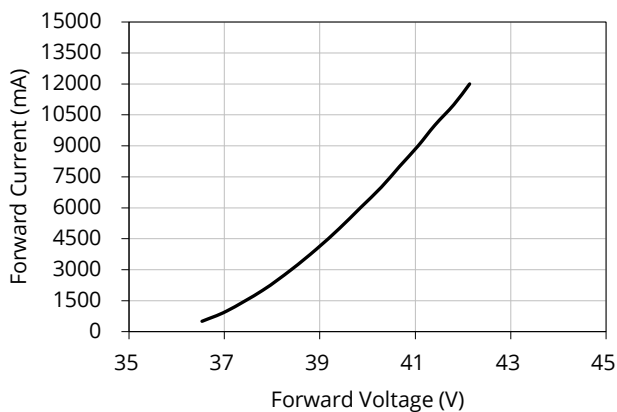
Characteristic graph

Forward current

All characteristic curves are for reference only and not guaranteed.

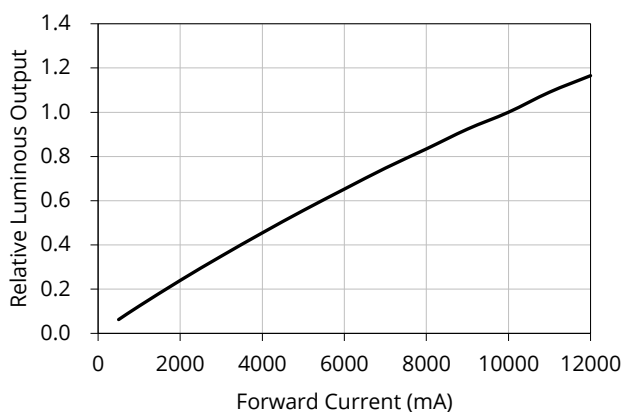
Vs. forward voltage

(T_A = 25°C)



Vs. relative luminous flux

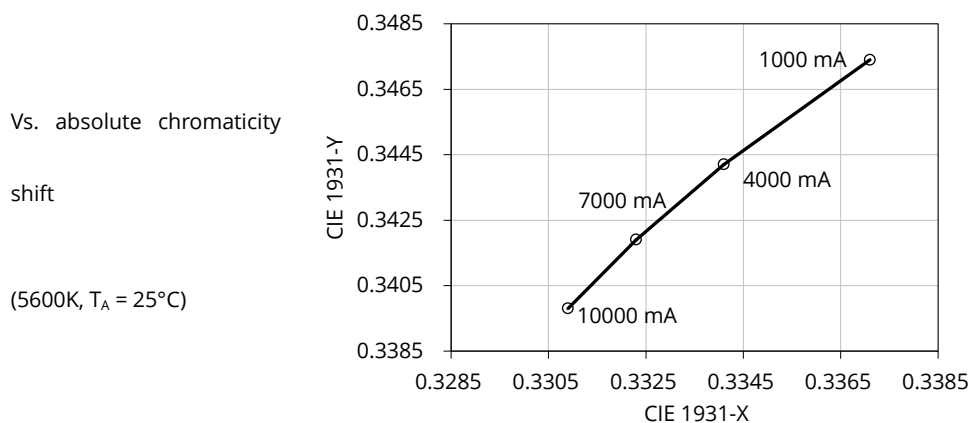
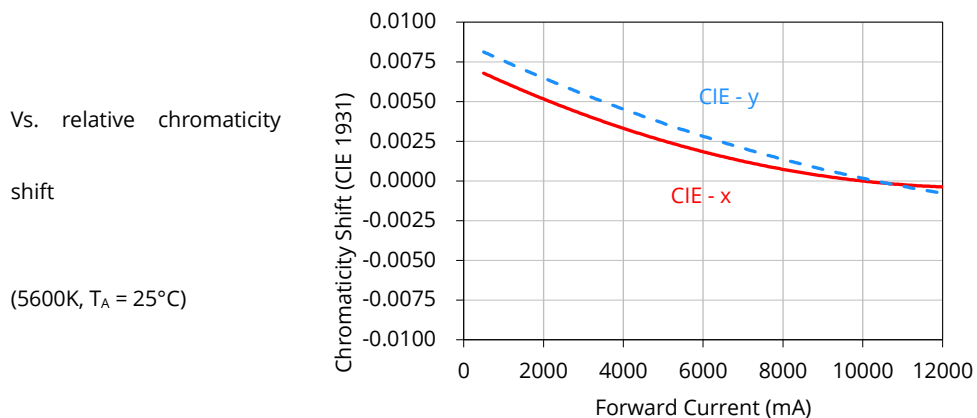
(T_A = 25°C)



Characteristic graph

Forward current (continued)

All characteristic curves are for reference only and not guaranteed.



About Yujileds



Our story - Start from the superior stable red LED phosphor.

We started to make LED phosphor materials in 2006. White LEDs were still in very early stage, the industry focused on improving device brightness and efficiency via yellow phosphor very much. No one cared about the light quality. Based on this situation, we took a different approach and focused on red phosphor technology, which is the most important phosphor recipe for high CRI and/or low CCT LEDs, and it made Yuji become a JV partner with Mitsubishi Chemical from 2012.

Today, we are well known for our comprehensive research and full line-up production of LED phosphor from ultra-violet to near-infrared, and we are proud to commit to providing superior stable and efficient phosphors to the worldwide markets.

Our technology - Focus on LED spectrum innovation.

The industrial structure of both phosphor and LED gives us a unique view to develop our spectrum recipes. Compared to the general LED manufacturers, we have comprehensive information in evaluating the feasibility for both technical and commercial aspects. LED spectrum technology is not only about the quality of white LEDs, but also for different applications which have specialized requirements in lighting.

Yuji is one of the few companies that provide the service of designing or customizing a specific spectrum for clients, our confidence comes from the years of accumulation in focusing on the spectrum technologies and the control of LED phosphor and LED die supply-chain with thousands of successful cases in the past years. Innovating LED technologies and giving them commercial values are our eternal driving forces.

Our product - Yujileds®, stands for high-performance LED.

The trademark of Yujileds® is the identification of the LED products developed and manufactured by Yuji. We put our understanding of the LED technologies and the standard of our quality control into every LED we make. Regardless of any product series, we pay attention to expressing the high-performance feature and achieving the product value for clients and never compromise in pursuing the true performance.

Furthermore, we also care about every detail of any documentation we prepare for the product because we

understand the importance to transmit accurate information to clients. It is even more critical for clients to obtain the truth to decide the solution, rather than just a nominal high-performance.

Our client - Outstanding game players in different fields.

Clients are our proudest achievements, now over 200 of our clients are the best game players in their fields in more than 33 countries. We regard the clients' successes as our biggest accomplishments and appreciate their contribution in different fields, clients use our LEDs not just for simple lighting, but to design the lighting for plants, cameras, sensors, health, circadian rhythm, animals, and other industries that we have never imagined that our technologies can be utilized, that makes our work so meaningful.

Our service - Professional supporting team.

There is a group of people in Yuji passionate about creating maximum value for our clients. We have accumulated experience in different projects. Currently, the company gathers more than 30 experts from various fields of semiconductor, chemistry, optics, photoelectricity, circuitry, materials and color science.

Our sales team is well trained in deep LED technologies and has skilled global communication experience. Not just for sales, our team is more like a specialized consultancy to help every client succeed in different projects, and we do not only provide professional business service, but also support in the supply chain, logistics, marketing and technical discussions.

Contact us - We look forward to providing our efficient service for you.

LED website: www.yujiintl.com

Find Yujileds® high-performance LEDs, read our insights into a variety of advanced technologies and applications.

Contact: info@yujigroup.com

LED lighting website: www.yujilighting.com

Find our state-of-art LED lamps and luminaires designed for improving the lighting experience with the vision of illuminating the future.

Contact: lighting@yujigroup.com

Online shop: store.yujiintl.com

Shop your favorite Yuji Lighting product with rapid and professional service.

Contact: webstore@yujigroup.com