

LED Matrix Solution

Introduction & Datasheet

Feature

- High power density LED matrix
- 95+ CRI (white light)
- Full line-up color / CCT options
- Flexible layout design for customization

Application

- Stage / Entertainment lighting
- Effect / Accent lighting
- Photographic / Film / studio lighting
- Architectural lighting

About Yujileds®

Rev Version: V1.1

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Introduction

Yujileds[®] Matrix aims to provide high-density illumination with high-performance white, tunable-white light and full-color lighting options for a variety of applications that require focusing light, accurate chromaticities and excellent color rendition. The Matrix is developed based on the purpose of simplifying the optical design with the small Light Emitting Surface (LES) to accomplish the spectra mixing.

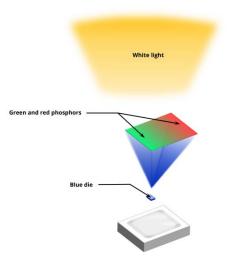
Compared to a standard LED COB or module, the Yujileds[®] Matrix module has the features below:

- Yujileds® high CRI LED technology & enhanced R9
- <u>Accurate chromaticity control</u>
- PC-red technology
- <u>Full-color gamut coverage</u>
- <u>Spectrum recipe design</u>
- Custom and module design

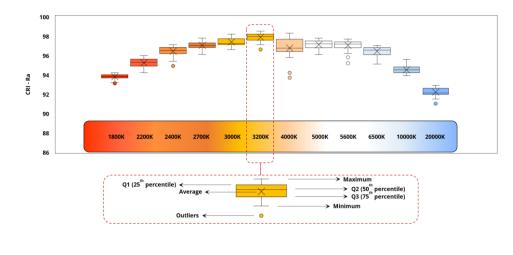


Features

Yujileds[®] high CRI LED technology & enhanced R9

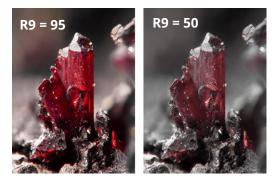


Yujileds[®] high CRI LED is based on the efficient blue (typical 450nm) die, mixing with Yuji advanced phosphors and specifically designed spectral recipes. Although there are more and more nominal "high CRI LED" on the market, after relevant tests and analyses, it is proud to say that we are still one of the top performance, most consistent and stable products on the color rendering. We have been provided the full statistic and data support from the production of 1,000,000pcs of each CCT from 1800K to 20000K, and present all characteristics and guidance to make reliable simulation and prediction accordingly. Achieving typical Ra 97 and minimum Ra 95, the stability and consistent quality in mass production are verified by statistical identification.



The standard CRI Ra is the average score of the first eight Test Color Samples (TCS), where the 9th for saturated red color is missed. However R9 is significantly different for different light sources. In the spectral analysis and CRI arithmetic, the integral area between the spectrum and the spectral reflectance response of TCS-9 decides the R9 to a large extent – in other words, how much of TCS-9 spectra reflectance is overlaid in the light source spectrum, that is a key factor. With Yujileds[®] advanced phosphor material and recipes, the R9 is far better than fluorescent and standard LED, almost the same outstanding as halogen.

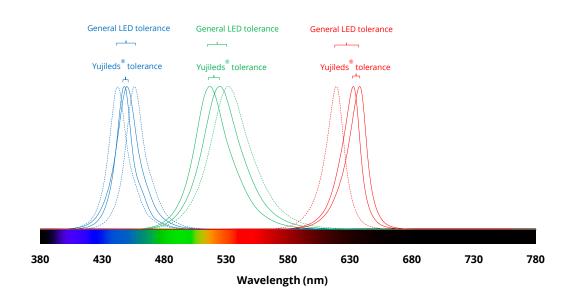
Light source	R9
Halogen (2865K)	99
Fluorescent (3000K)	-27
Standard LED (3000K)	13
Yujileds [®] high CRI LED (2700K)	96



Accurate chromaticity control

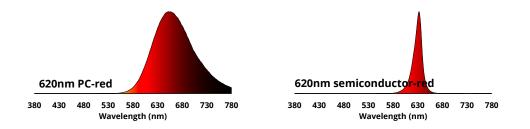
For specific applications such as entertainment or architectural lighting, color consistency and stability are extremely important and are affecting the value of the product. However, the wavelength tolerance of general LEDs is quite abroad that generates the consistency risk, in comparison, Yujileds[®] Matrix offers up to 2.5nm binning, securing the tolerance to a great extent.





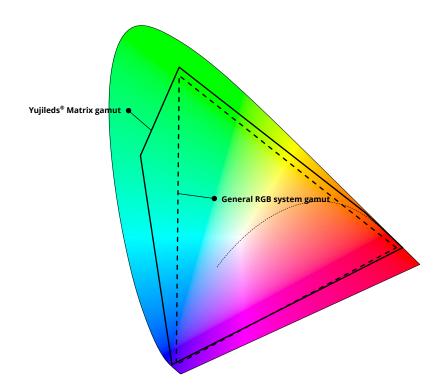
PC-red technology

Yuji is well-known for its stable and high-brightness nitride red phosphor, in the Yujileds[®] Matrix, we develop a red phosphor-converted LED achieving both saturated red color and abroad spectrum. The significance of PC-red is to create pure red with the same dominant wavelength of a semiconductor red LED and keep high CRI when mixing with white light or R/G/B/A system which cannot be feasible for the semiconductor-red LED. In the Yujileds[®] Matrix line, both PC-red and semiconductor red are prepared for different needs.



Full-color gamut coverage

Compared to a general RGB system, Yujileds[®] Matrix provides richer color gamut coverage significantly, which enables the possibility to create more colors by appropriate tuning programs. This is especially meaningful for film and stage lighting that the lighting designer and director could get more tints to create different lighting environments.



Spectrum recipe design

	A B C D E F G H I J K L M N O P Q R S T U V W X Y Z
6	🔊 Yujileds® Spectrum & Chromaticity System (Pro) v6.6
1 2 1 1	he system is not allowed to spread without the permission of Yuilleds ⁴ .
2	ne of parent of the entering of operational rest of the entering o
4 2.B	e sure to Enable Content.
5	
6 3.[L	Jpdate Log].
7	The update log will be recorded with every version.
8	
9 4. [5	pectrum Design].
10	1) Yujileds ^e LED Die:
11	* 24 different wavelength dies which are identified by Yujileds* are involved in the calculation from 370nm to 940nm. Input the normalized intensity with round number (from 0 to 100) in column [C9] - (C32), or alternatively slide the scroll bar in column [D9] - [D32],
12	FWHM is Full Wildth at Half Maximum, the number in column [B9] - [B32] indicates the typical FWHM of each die, to help with the evaluation of spectrum feature.
13	2) Yulida ⁶ LED Photohar:
14	2) Tupless': LEU Prospont: +32 different wavelength on PRHM bhotshors which are developed and manufactured by Yulieds ⁴ are involved in the calculation from 450nm to 820nm, insut the normalized intensity with round number (from 0 to 100) in column (59) - (540), or alternatively slide the scroll bar in column (H9) - H40).
15	• 22 untertin averagin of memory indication of the provided and management of the provided and the pro
17	The data of 710nm (table (F37)), 730nm (table (F38)), 795nm (table (F39)) and 820nm (table (F40)) photophor is advised to be evaluated with a logarithmic axis when integrating with the dis spectrum due to the relatively weak radiant power. Using the standard axis may cause an impracticable result.
19	
19	3) Yujileds [®] Spectrum:
20	• 37 different spectra which are defined and manufactured by Yujileds ⁸ actual tests are involved in the calculation. input the normalized intensity with round number (from 0 to 100) in column [1.9] - [1.45], or alternatively slide the scroll bar in column [M9] - [M45].
20 21 22 23	
22	4) User-defined Spectrum (Normalized):
23	The system allows users to input maximum 3 third-party normalized spectral power distribution data (the data for each table should be from 0 to 1 in columns [P15] - (P765], [Q15] - (Q765] and [R15] - [R765], from 350nm to 1100nm with 1nm interval.
24	 If the user's data does not cover all wavelengths from 350nm to 1100nm, then ignore and leave the needless tables as zero or empty.
25 26	 Input the normalized intensity in round number (from 0 to 100) in column (Pg) - [P11], or alternatively slide the scroll bar in column (Q9) - [Q11].
26	
27	5) Designed Spectral Power Distribution:
28	The integrated visual spectral curve will be presented in the chart of "Designed Spectral Power Distribution" after the design wavelength from 350 nm to 1100 nm.
4	Instruction Update Log Resource Spectrum Design Spectrum Design SPC Visual Color & CCT Simulation White Light - CEL 1931 Spectrum Comparison Coordinate Conversion Valledus Product Calculator C

Users can get the support of Spectrum & Chromaticity System (Pro) which is developed by Yuji scientists on the Yujileds[®] LED Matrix Solution. It is a comprehensive and fullyfunctional tool compared to the <u>simple online version</u>. Built-in Microsoft Excel for universality, users do not need to install extra software but can provide many rich functions including but not limited to the listed below:



- User designed LED spectra and relevant calculation data;
- Visual color & CCT simulation;
- White light chromaticity analysis;
- Spectrum comparison;
- Coordinate convention.

Custom and module design

Module design and custom are important parts of what we do. In different and complex projects, we have been helped our clients with solving the tasks of chromaticity, spectrum, thermal control and specification make. With years of experience focusing in module customization, we encourage to contact us if the items below are critical for your projects:

- Particularly care about the optical performance of the final luminaire;
- Know well or don't understand the features and discrepancy between the individual LED and integrated module, but it is challenging to solve and control the consistency issues with balanced cost performance by yourself;
- Need serious specifications for exact calculation to secure the reliable and stable performance of the luminaire;
- Focus on the product's duration, plan to upgrade timely, and need to track the historical data as references;
- Plan to run the confidential projects without disclosing any key information of knowhow to the markets;
- Need professional consultancy in both technical and industrial ways, especially regarding the interaction between optics and electronics and precise control;
- Need professional test report, control and analysis for every batch of the module;
- Need stable supplied materials up to 10 years no-change.

Product line

The design concept of the Matrix module has 2 methods for different lighting design



purposes:

All-in-One

The "All-in-One" LED includes 5 colors and white light as the primaries in a compact package of 7.0mm×7.0mm size (name as 7070H)., it is the closest LED to a point light source but with rich and comprehensive spectrum mixing recipes, each LED package is an individual light source that can achieve full-color functions. The "All-in-One" LED can reach a saturated color gamut in the CIE diagram and excellent white light with accurate chromaticity coordinates. The 7070H LED package with different colors/CCTs is defined as listed below.

LED		Available options	Dominant wavelength / CCT
Blue		Blue	455nm
~		Cyan	495nm
	Green		525nm
	•	PC-lime	550nm
	•	PC-amber	595nm
	•	PC-red	620nm
	•	Red	620nm
		Warm white	2700K
	0	Daylight white	6500K
	-	Custom	Custom

Comparison

The "All-in-One" and "Chip-on-Board" present different features thus they lead to different design paths. The different structure makes the optical, electrical and thermal designs differently, solutions would depend on the specific products accordingly.

All-in-One	Light source	\rightarrow \bigcirc \rightarrow Diffuser & Optical lens	Light
Chip-on-Board module	Light source	\rightarrow \bigcirc \rightarrow Diffuser & Optical lens	Light

Special features

Yujileds[®] LED Matrix also provides the specification or support described below:



Yujileds[®] Spectrum & Chromaticity System (Pro) support

Comprehensive and full-functional tool for spectrum design and chromaticity analysis, built-in Microsoft Excel for universality.



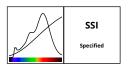
TM-30 specification (white light)

The most advanced colorimetric for color rendition, widely recognized as the successor of CRI.



TLCI specification (white light)

Based on the Macbeth ColorChecker, for evaluating the colorimetric quality of the broadcast lighting.



SSI specification (2700K & 6500K)

For evaluating the rendering quality of light sources in motion picture application based on ISO standard 7589.



SimpleBinning specification

Simplify the chromaticity binning with TrueChroma data support to provide the most economical, simple, and practical solution to customers.



Specification

(All-in-One)





Ordering information

PRODUCT CODE	PRODUCT BILD	CCT / COLOR	CHROMATICITY BINS	VOLTAGE
PRODUCT CODE	PRODUCT BILD		, DOMINANT WAVELEGNTH	RANGE
		• 2700K	27G	0.2V
		° 6500K	65G	0.2V
		Blue	B1	0.2V
P3230002.01		• Green	G1, G2	0.2V
		Cyan	C1, C2	0.2V
		• PC-red	PCR1	0.2V
		• PC-lime	PCL1	0.2V
		• 2700K	27G	0.2V
		° 6500K	65G	0.2V
		• Blue	B1	0.2V
P3230002.02		• Green	G1, G2	0.2V
		• PC-red	PCR1	0.2V
		• PC-lime	PCL1	0.2V
		PC-amber	PCA1	0.2V
		• 2700K	27G	0.2V
		• Blue	B1	0.2V
		• Green	G1, G2	0.2V
P3230002.03		Cyan	C1, C2	0.2V
		• PC-red	PCR1	0.2V
		• PC-lime	PCL1	0.2V
		• PC-amber	PCA1	0.2V
		• 2700K	27G	0.2V
		° 6500K	65G	0.2V
		• 2700K	27G	0.2V
P3220002.04		° 6500K	65G	0.2V
		Blue	B1	0.2V
		• Green	G1, G2	0.2V
		PC-red	PCR1	0.2V
		• 2700K	27G	0.2V
		• Blue	B1	0.2V
		• Green	G1, G2	0.2V
Pending		Cyan	C1, C2	0.2V
		• Red	R1, R2	0.2V
	Internant Internation	• PC-lime	PCL1	0.2V
		PC-amber	PCA1	0.2V
-	-	- Custom	Custom	0.2V



DADAMETED	SYMPOL	VALUE					
PARAMETER	SYMBOL	MIN. TYP.		MAX.	– UNIT	TOLERANCE	
Forward voltage	VF	2.8	-	3.4	V	±0.05	
Luminous flux	 Φ_{2700K} 	125	-	145	– Im		
Luminous flux	⊙ ф _{6500К}	185	-	205	— Im	-	
Correlated color	CCT _{2700K}	2650	2800	2950	K		
temperature ⁽¹⁾	 ССТ_{6500К} 	6000	6500	7000	— К	-	
Color rendering index	Ra	95 ⁽²⁾	-	-	-	±1	
TCS R9 (CRI red)	R9	-	90	-	-	-	
Fidelity index ⁽³⁾	Rf	-	92	-	-	-	
Gamut index ⁽³⁾	Rg	-	100	-	-	-	
TLCI 2012 ⁽⁴⁾	-	-	97	-	-	-	
acu(5)	SSI _{2700K}	-	87	-	-	-	
SSI ⁽⁵⁾	SSI _{6500K}	-	67	-	-	-	
Reverse current	l _r	-	-	10	μA	±0.1 (V _r = 5V)	
View angle	20 _{1/2}	-	120	-	Deg	±5	
Thermal resistance	R _{ejs}	-	0.7(6)	-	°C/W	-	

(1). Yujileds[®] promises the chromaticity coordinate tolerance of ±0.0015 (CIE 1931 x,y) based on Yuji standard equipment shall prevail.

- (2). Typical Ra = 95 at 6500K.
- (3). Defined by the IES TM-30-18 method, this data is for trial.
- (4). Defined by the EBU, TLCI is the abbreviation of Television Lighting Consistency Index, this data is for trial.
- (5). Defined by the Academy of Motion Picture Arts and Sciences, this data is for trial.
- (6). This data is for reference only.



ED electrical-optical characteristics (T _A = 25°C, 1500mA, white light)
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	CVMDOL	VALUE			- UNIT		
PARAMETER	SYMBOL	MIN. TYP.		MAX.		TOLERANCE	
Forward voltage	V _F	3.0	-	4.0	V	±0.05	
Luminous flux	 Φ_{2700K} 	245	-	275	– Im		
Luminous nux	⊙ ф _{6500К}	350	-	380	- 1111	-	
Correlated color	CCT _{2700K}	2650	2800	2950	— к		
temperature ⁽¹⁾	 ССТ_{6500К} 	6000	6500	7000	— К	-	
Color rendering index	Ra	95 ⁽²⁾	-	-	-	±1	
TCS R9 (CRI red)	R9	-	90	-	-	-	
Fidelity index ⁽³⁾	Rf	-	92	-	-	-	
Gamut index ⁽³⁾	Rg	-	100	-	-	-	
TLCI 2012 ⁽⁴⁾	-	-	97	-	-	-	
SSI ⁽⁵⁾	SSI _{2700K}	-	87	-	-	-	
221(-)	SSI _{6500K}	-	67	-	-	-	
Reverse current	١ _r	-	-	10	μA	±0.1 (V _r = 5V)	
View angle	20 _{1/2}	-	120	-	Deg	±5	
Thermal resistance	R _{0JS}	-	0.7(6)	-	°C/W	-	

(1). Yujileds[®] promises the chromaticity coordinate tolerance of ±0.0015 (CIE 1931 x,y) based on Yuji standard equipment shall prevail.

- (2). Typical Ra = 95 at 6500K.
- (3). Defined by the IES TM-30-18 method, this data is for trial.
- (4). Defined by the EBU, TLCI is the abbreviation of Television Lighting Consistency Index, this data is for trial.
- (5). Defined by the Academy of Motion Picture Arts and Sciences, this data is for trial.
- (6). This data is for reference only.



	PARAMETER	SYMBOL -	VALUE				
COLOR			MIN.	TYP.	MAX.	UNIT	
	Forward voltage	V _F	2.8	-	3.4	V	
	Luminous flux	Φ	46	-	54	lm	
	Dominant wavelength ⁽¹⁾	λ_{D}	455	-	460	nm	
Blue	Peak wavelength ⁽¹⁾	λ_{P}	-	454	-	nm	
	View angle	$2\theta_{1/2}$	-	120	-	Deg	
	Reverse current	l _r	-	-	10 (V _r = 5V)	μA	
	Thermal resistance	R _{θJS}	-	0.7(2)	-	°C/W	
	Forward voltage	V _F	2.5	-	3.4		
	Luminous flux	Φ	150	-	200		
	Dominant wavelength ⁽¹⁾	λ_{D}	490	-	500		
Cyan	Peak wavelength ⁽¹⁾	λ_{P}	-	495	-		
	View angle	20 _{1/2}	-	120	-		
	Reverse current	l _r					
	Thermal resistance	R _{θJS}	-	0.7(2)	-		
	Forward voltage	V _F	2.3	-	3.0	V	
	Luminous flux	Φ	240	-	300	lm	
	Dominant wavelength ⁽¹⁾	λ_{D}	520	-	535	nm	
Green	Peak wavelength ⁽¹⁾	λ_{P}	-	520	-	nm	
	View angle	20 _{1/2}	-	120	-	Deg	
	Reverse current	l _r	-	-	10 (V _r = 5V)	μA	
	Thermal resistance	R _{θJS}	-	0.7(2)	-	°C/W	
	Forward voltage	V _F	2.8	-	3.4	V	
	Luminous flux	Φ	310	-	350	lm	
	Dominant wavelength ⁽¹⁾	λ_{D}	548	-	558	nm	
• PC-lime	Peak wavelength ⁽¹⁾	λ_{P}	-	516	-	nm	
	View angle	20 _{1/2}	-	120	-	Deg	
	Reverse current	l _r	-	-	10 (V _r = 5V)	μA	
	Thermal resistance	R _{θJS}	-	0.7(2)	-	°C/W	
	Forward voltage	V _F	2.8	-	3.4	V	
	Luminous flux	Φ	90	-	120	lm	
	Dominant wavelength ⁽¹⁾	λ_{D}	595	-	605	nm	
• PC-amber	Peak wavelength ⁽¹⁾	λ_{P}	-	602	-	nm	
	View angle	20 _{1/2}	-	120	-	Deg	
	Reverse current	l _r	-	-	10 (V _r = 5V)	μA	
	Thermal resistance	R _{θJS}	-	0.7(2)	-	°C/W	

Electrical-optical characteristics (T_A = 25°C, 700mA, single color)



PARAMETER	SYMBOL -				
		MIN.	TYP.	MAX.	UNIT
Forward voltage	VF	2.8	-	3.4	V
Luminous flux	Φ	40	-	50	lm
Dominant wavelength ⁽¹⁾	λ_{D}	624	628	634	nm
Peak wavelength ⁽¹⁾	λ_{P}	-	647	-	nm
View angle	20 _{1/2}	-	120	-	Deg
Reverse current	l _r	-	-	10 (V _r = 5V)	μΑ
Thermal resistance	R _{θJS}	-	0.7(2)	-	°C/W
	Forward voltage Luminous flux Dominant wavelength ⁽¹⁾ Peak wavelength ⁽¹⁾ View angle Reverse current	Forward voltage V _F Luminous flux Φ Dominant wavelength ⁽¹⁾ λ _D Peak wavelength ⁽¹⁾ λ _P View angle 2θ _{1/2} Reverse current I _r	$\begin{tabular}{ c c c c } \hline MIN. \\ \hline Forward voltage & V_F & 2.8 \\ \hline Luminous flux & \Phi & 40 \\ \hline Dominant wavelength^{(1)} & \lambda_D & 624 \\ \hline Peak wavelength^{(1)} & \lambda_P & - \\ \hline View angle & 2\theta_{1/2} & - \\ \hline Reverse current & I_r & - \\ \hline \hline \end{array}$	$\begin{tabular}{ c c c c } \hline MIN. & TYP. \\ \hline Forward voltage & V_F & 2.8 & - \\ \hline Luminous flux & \Phi & 40 & - \\ \hline Dominant wavelength^{(1)} & \lambda_D & 624 & 628 \\ \hline Peak wavelength^{(1)} & \lambda_P & - & 647 \\ \hline View angle & 2\theta_{1/2} & - & 120 \\ \hline Reverse current & I_r & - & - \\ \hline \hline \end{array}$	$\begin{tabular}{ c c c c } \hline PARAMETER & SYMBOL & MIN. & TYP. & MAX. \\ \hline Forward voltage & V_F & 2.8 & - & 3.4 \\ \hline Luminous flux & \Phi & 40 & - & 50 \\ \hline Dominant wavelength^{(1)} & \lambda_D & 624 & 628 & 634 \\ \hline Peak wavelength^{(1)} & \lambda_P & - & 647 & - \\ \hline View angle & 2\theta_{1/2} & - & 120 & - \\ \hline Reverse current & I_r & - & - & 10 (V_r = 5V) \\ \hline \end{array}$

Electrical-optical characteristics (T_A = 25°C, 700mA, single color, continued)

(1). Yujileds[®] promises the chromaticity coordinate tolerance of ±0.0015 (CIE 1931 x,y) based on Yuji standard equipment shall prevail.

(2). This data is for reference only.



	PARAMETER	CVMPO				
COLOR		SYMBOL -	MIN.	TYP.	MAX.	UNIT
• Blue	Forward voltage	V _F	3.0	-	4.0	V
	Luminous flux	Φ	90	-	100	lm
	Dominant wavelength ⁽¹⁾	λ_{D}	455	-	460	nm
	Peak wavelength ⁽¹⁾	λ_{P}	-	452	-	nm
	View angle	20 _{1/2}	-	120	-	Deg
	Reverse current	l _r	-	-	10 (V _r = 5V)	μA
	Thermal resistance	$R_{\theta JS}$	-	0.7(2)	-	°C/W
	Forward voltage	VF	2.8	-	3.6	
	Luminous flux	Φ	260	-	330	
	Dominant wavelength ⁽¹⁾	λ_{D}	490	-	500	
Cyan	Peak wavelength ⁽¹⁾	λ_{P}	-	494	-	
	View angle	2 θ _{1/2}	-	120	-	
	Reverse current	l _r				
	Thermal resistance	$R_{\theta JS}$		0.7(2)		
	Forward voltage	VF	2.6	-	3.6	V
	Luminous flux	Φ	450	-	500	lm
	Dominant wavelength ⁽¹⁾	λ_{D}	520	-	535	nm
Green	Peak wavelength ⁽¹⁾	λ_{P}	-	520	-	nm
	View angle	20 _{1/2}	-	120	-	Deg
	Reverse current	l _r	-	-	10 (V _r = 5V)	μA
	Thermal resistance	$R_{\theta JS}$	-	0.7(2)	-	°C/W
	Forward voltage	VF	3.0	-	4.0	V
	Luminous flux	Φ	600	-	660	lm
	Dominant wavelength ⁽¹⁾	λ_{D}	547	-	557	nm
• PC-lime	Peak wavelength ⁽¹⁾	λ_{P}	-	516	-	nm
	View angle	20 _{1/2}	-	120	-	Deg
	Reverse current	l _r	-	-	10 (V _r = 5V)	μA
	Thermal resistance	$R_{\theta JS}$	-	0.7(2)	-	°C/W
	Forward voltage	V _F	2.8	-	3.4	V
• PC-amber	Luminous flux	Φ	170	-	215	lm
	Dominant wavelength ⁽¹⁾	λ_{D}	595	-	605	nm
	Peak wavelength ⁽¹⁾	λ_{P}	-	602	-	nm
	View angle	20 _{1/2}	-	120	-	Deg
	Reverse current	l _r	-	-	10 (V _r = 5V)	μΑ
	Thermal resistance	R _{0JS}	-	0.7(2)	-	°C/W

Electrical-optical characteristics (T_A = 25°C, 1500mA, single color)



COLOR	PARAMETER	SYMBOL -				
			MIN.	TYP.	MAX.	UNIT
• PC-red	Forward voltage	V _F	3.0	-	4.0	V
	Luminous flux	Φ	75	-	85	lm
	Dominant wavelength ⁽¹⁾	λ_{D}	623	-	633	nm
	Peak wavelength ⁽¹⁾	λ_{P}	-	647	-	nm
	View angle	20 _{1/2}	-	120	-	Deg
	Reverse current	l _r	-	-	10 (V _r = 5V)	μΑ
	Thermal resistance	R _{θJS}	-	0.7(2)	-	°C/W

Electrical-optical characteristics (T_A = 25°C, 1500mA, single color, continued)

- (1). Yujileds[®] promises the chromaticity coordinate tolerance of ±0.0015 (CIE 1931 x,y) based on Yuji standard equipment shall prevail.
- (2). This data is for reference only.

Absolute maximum ratings ($T_A = 25^{\circ}C$)

PARAMETER	SYMBOL	LIMIT	UNIT
Power Consumption	P _D	5000	mW
DC Forward Current (pulsed) ⁽¹⁾	I _{Fp}	1600 ⁽²⁾	mA
DC Forward Current	I _F	1500	mA
Reverse Voltage	V _R	5	V
Junction Temperature	Tj	150	°C
Solder Point Temperature ⁽³⁾	Ts	105	°C
Operating Temperature	T _{opr}	-40 ~ +85	°C
Storage Temperature	T _{stg}	-30 ~ +85	°C
Soldering Temperature	T _{sol}	260 ± 5	°C
Reflow Cycles Allowed	-	2	-

(1). Pulse width \leq 0.1ms, duty \leq 1/10.

(2). Theoretical data.

(3). See page Package material and dimension.

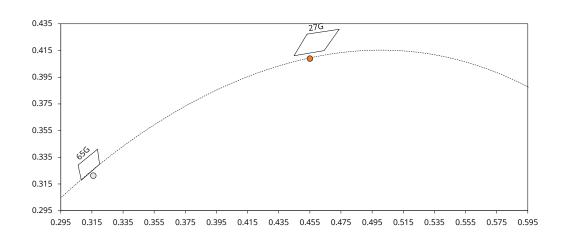


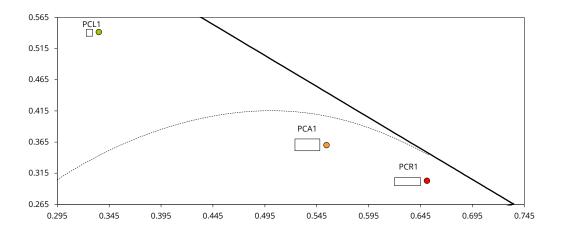
Chromaticity group and diagram

Chromaticity bins & coordinates ($T_A = 25^{\circ}C$, 700mA, white light, PC-lime, PC-amber, PC-red)

CCT / COLOR	BIN	CIE 1931 COORDINATES							
		X0	YO	X1	Y1	X2	Y2	Х3	Y3
2700K	27G	0.4532	0.4272	0.4449	0.4111	0.4642	0.4149	0.4739	0.4309
○ 6500K	65G	0.3061	0.3292	0.3082	0.3178	0.3199	0.3298	0.3186	0.3410
• PC-lime	PCL1	0.3230	0.5350	0.3290	0.5350	0.3290	0.5460	0.3230	0.5460
• PC-amber	PCA1	0.5240	0.3510	0.5480	0.3510	0.5480	0.3700	0.5240	0.3700
• PC-red	PCR1	0.6200	0.2950	0.6450	0.2950	0.6450	0.3080	0.6200	0.3080

CIE 1931 diagram





Chromaticity group and diagram

Dominant wavelength bins ($T_A = 25^{\circ}C$, 700mA, blue, cyan, green, red)

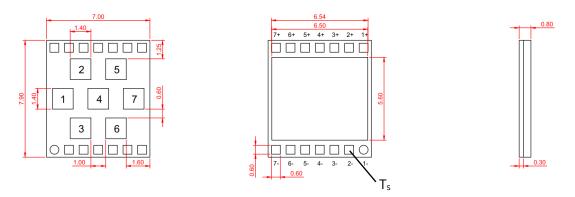
	BIN	WAVELENGTH	WAVELENGTH		
COLOR		MIN.	MAX.	UNIT	
Blue	B1	455	460	nm	
C Cran	C1	490	495	nm	
Cyan	C2	495	500	nm	
Croon	G1	522	527	nm	
Green	G2	527	532	nm	
• Red	R1	615	618	nm	
- Reu	R2	618	621	nm	



Package material and dimension

Package layout

All dimensions in mm, tolerance unless mentioned is ±0.1mm.



Package materials (white light, PC-lime, PC-amber, PC-red)

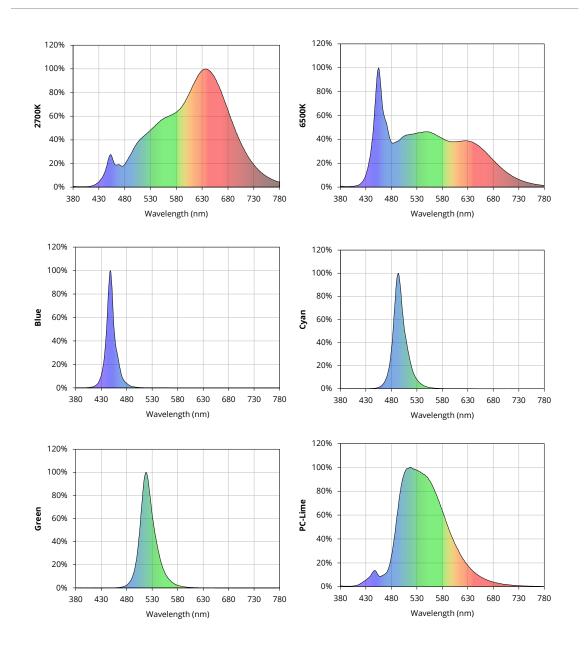
ITEM	DESCRIPTION
Die material	InGaN
Lead frame material	AIN

Package materials (blue, cyan, green, red)

ITEM	BLUE	CYAN	GREEN	RED
Die material	InGaN	InGaN	InGaN	AlGaInP
Lead frame material			IN	



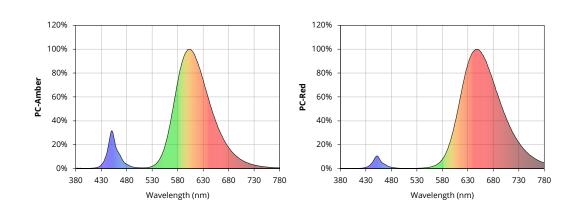
Characteristic graph



Typical spectral power distribution (normalized)



Characteristic graph



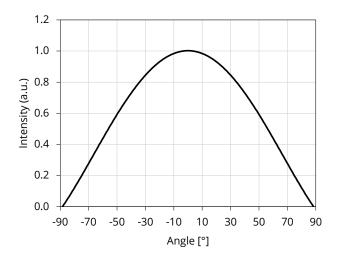
Typical spectral power distribution (normalized) (Continued)



Characteristic graph

Spatial distribution ($T_A = 25^{\circ}C$, $I_F = 700 \text{mA}$)

All characteristic curves are for reference only and not guaranteed.

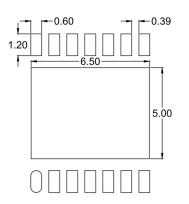


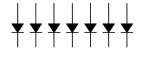


Solder and reflow profile

Recommended solder pad layout

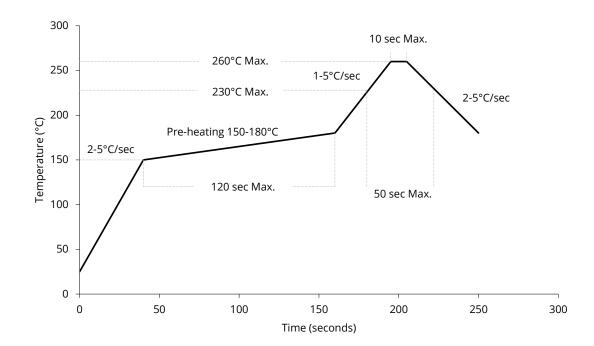
All dimensions in mm, tolerance unless mentioned is ±0.1mm.





Reflow profile

Soldering ramp-up time (Pb-FREE).



Note: Soldering paste with the melting point at 230°C is recommended.



SMT instruction

Problems caused by improper selection of collet

Choosing the right collet is important in ensuring product quality after SMT. LEDs are different from other electronic components, as they are not only concerned with electrical output but also optical output. This characteristic makes LEDs more fragile in the process of SMT. If the collet's lowering height is not well set, it will bring damage to the gold wire at the time of collet's pick-and-place process which can cause the LED to not illuminate, flicker or contribute to other quality problems, some of which may not be immediately detectable.

Collet selection

During SMT, please choose the appropriate collet in order to avoid damage the gold wire inside the LED or insufficient suction. Setting the height of the collet is crucial in order to avoid damage to the top view SMD. If the collet setting is set to too low of an altitude, the collet will press down on the SMD, causing damage or breakage to the encapsulant and cause distortion or breakage of the gold wire.

Other notes of caution

- No pressure should be exerted to the epoxy shell of the SMD under high temperature.
- Do not scratch or wipe the lens since the lens and gold wire inside are rather fragile and cross out easy to break.
- LED should be used as soon as possible when being taken out of the original package, and should be stored in anti-moisture and anti-ESD package.
- This usage and handling instructions are for reference only.



About Yujileds



Our story - Start from superior stable red LED phosphor.

We started to make LED phosphor materials in 2006. White LEDs were still in very early stage, the industry focused on improving device brightness and efficiency via yellow phosphor very much. No one cared about the light quality. Based on this situation, we took a different approach and focused on red phosphor technology, which is the most important phosphor recipe for high CRI and/or low CCT LEDs, and it made Yuji become a JV partner with Mitsubishi Chemical from 2012.

Today, we are well known for our comprehensive research and full line-up production of LED phosphor from ultra-violet to near-infrared, and we are proud to commit to providing superior stable and efficient phosphors to the worldwide markets.

Our technology - Focus on LED spectrum innovation.

The industrial structure on both phosphor and LED gives us a unique view to develop our spectrum recipes. Compared to the general LED manufacturers, we have comprehensive information in evaluating the feasibility for both technical and commercial aspects. LED spectrum technology is not only about the quality of white LEDs, but also for different applications which have specialized requirements in lighting.

Yuji is one of the few companies that provide the service of designing or customizing a specific spectrum for clients, our confidence comes from the years of accumulation in focusing on the spectrum technologies and the control of LED phosphor and LED die supply-chain with thousands of successful cases in the past years. Innovating LED technologies and giving them commercial values are our eternal driving force.

Our product - Yujileds[®], stands for high-performance LED.

The trademark of Yujileds[®] is the identification of the LED products developed and manufactured by Yuji. We put our understanding of the LED technologies and the standard of our quality control into every LED we make. Regardless of any product series, we pay attention to expressing the high-performance feature and achieving the product value for clients and never compromise in pursuing the true performance.

Furthermore, we also care about every detail of any documentation we prepare for the product because we



understand the importance to transmit accurate information to clients. It is even more critical for clients to obtain the truth to decide the solution, rather than just a nominal high-performance.

Our client - Outstanding game players in different fields.

Clients are our proudest achievements, now over 200 of our clients are the best game players in their fields in more than 33 countries. We regard the clients' successes as our biggest accomplishments and appreciate their contribution in different fields, clients use our LEDs not just for simple lighting, but to design the lighting for plants, cameras, sensors, health, circadian rhythm, aminals, and other industries that we have never imagined that our technologies can be utilized, that makes our work so meaningful.

Our service - Professional supporting team.

There is a group of people in Yuji passionate about creating maximum value for our clients. We have accumulated experience in different projects. Currently, the company gathers more than 30 experts from various fields of semiconductor, chemistry, optics, photoelectricity, circuitry, materials and color science.

Our sales team is well trained in deep LED technologies and has skilled global communication experience. Not just for sales, our team is more like a specialized consultancy to help every client succeed in different projects, and we do not only provide professional business service, but also support in the supply chain, logistics, marketing and technical discussions.

Contact us - We look forward to providing our efficient service for you.

LED website: www.yujiintl.com

Find Yujileds[®] high-performance LEDs, read our insights into a variety of advanced technologies and applications. Contact: <u>info@yujigroup.com</u>

LED lighting website: www.yujilighting.com

Find the state-of-art LED lamps and luminaires designed for improving the lighting experience with our vision of illuminating the future.

Contact: lighting@yujigroup.com

Online shop: store.yujiintl.com

Shop your favorite Yuji Lighting product with rapid and professional service. Contact: <u>webstore@yujigroup.com</u>

